HIGH-PRESSURE WATER MIST
FINE WATER SPRAY FIRE-FIGHTING SYSTEMS

The Smarter Way of Fire Fighting
## CONTENTS

1 INTRODUCTION 3
2 BASIC PRINCIPLES OF WATER MIST TECHNOLOGY 5
3 HIGH-PRESSURE WATER MIST SYSTEMS 9
   3.1 System Concepts 9
   3.2 Types of High-Pressure Water Mist Systems 10
4 REGULATIONS AND APPROVAL PROCEDURES 11
5 DESIGN OF HIGH-PRESSURE WATER MIST SYSTEMS 12
6 FURTHER LITERATURE 19
7 TYPICAL FIELDS OF APPLICATION 21
   7.1 Hotels and Hospitals 22
   7.2 Office Buildings and Museums 23
   7.3 Cable Tunnels 24
   7.4 Archives and Libraries 25
   7.5 Computer Rooms and Control Rooms 26
   7.6 Engine Test Stands 27
   7.7 Industrial Deep Fat Fryers and Industrial Furnaces 28
   7.8 Deep Fat Fryers / Kitchen Areas 29
   7.9 Exhaust Ducts 30
   7.10 Gas Turbines 31
   7.11 Retail Areas 32
   7.12 Laboratory Areas 33
   7.13 Cleanrooms 34
   7.14 Object Protection of Machines and Generators 35
   7.15 Protection of Machinery Rooms 36
   7.16 Storage and Production Facilities of Flammable Liquids 37
   7.17 Transformers 38
   7.18 Car Parks 39
   7.19 Conveyor Belts 40
   7.20 Component Cooling / Compensation 41
8 SAMPLE SPECIFICATIONS WET SYSTEM 42
9 SAMPLE SPECIFICATIONS DELUGE SYSTEM 60
10 SAMPLE SPECIFICATIONS PRE-ACTION SYSTEM 78
11 DATA SHEET EXAMPLES 95
12 CD-ROM TABLE OF CONTENTS 96
1 INTRODUCTION

The company FOGTEC Brandschutz GmbH & Co. KG with headquarters in Cologne is one of the leading international manufacturers of high-pressure water mist systems.

The company is continually developing and researching new fire fighting solutions with high-pressure water mist, working closely together with independent authorities and recognised testing institutes.

The following technical information provides assistance with the design of safe, effective and economical system solutions. If necessary, fire detection and alarm options can be incorporated.

Services and Advantages – An Overview

- Proven fire fighting effect
- Consulting of holistic solutions: high-pressure water mist systems and their activation by fire detection systems
- Support with coordination meetings with local authorities, fire experts and fire services
- Participation and support in the compilation of fire safety inspection reports
- Compilation of technical specifications
- Support for tailor-made system specifications
- Preparation of fire fighting concepts
- Complete service range for high-pressure water mist systems and their related activation
- Maintenance, inspection and servicing by experienced and professional engineers
These documents have been compiled in accordance with the latest technology and to the best of our knowledge and are addressed exclusively to experienced experts working in the field of fire protection. Any evaluations, recommendations, planning instructions etc. contained are not necessarily transferable to all applications and should only be understood as a guideline.

It remains the responsibility of the reader to evaluate and implement the data, instructions and information provided with respect to their applicability for each individual case and to draw correct and appropriate conclusions from them.

For the sake of good order FOGTEC Brandschutz GmbH & Co. KG would like to point out that FOGTEC hereby rejects any responsibility for designs which have not been prepared by FOGTEC even in the event that information contained in this document has been used for these designs.

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2 BASIC PRINCIPLES OF WATER MIST TECHNOLOGY

In order that a fire can develop, the following conditions must be present in the correct mixing ratio:

- Combustible material
- Energy for igniting and maintaining the fire
- Oxygen (O₂)

In order to fight a fire effectively, the above conditions have to be removed – at least in part – from the combustion process. As a rule this is achieved either by means of cooling, and therefore the removal of energy, or by reducing the oxygen that is available.

Water mist fights fires with smallest droplets of pure water. Depending on the application, droplet sizes from approximately 20 to 200 µm are used (class I water mist according to NFPA 750, 1996 edition). These systems are particularly effective and require only small quantities of water. The most important effects of fire fighting with water mist are the cooling and oxygen displacement effect (local inerting).

Cooling Effect

Through the atomisation of water under high-pressure, the reaction surface available for the cooling process is significantly enlarged in comparison to conventional low pressure systems.

As a result, FOGTEC systems can remove energy from the fire considerably faster and more effectively. As a result of the high cooling effect, the fire is effectively fought and people and materials are protected against the effects of heat. The high cooling effect is mainly achieved by vaporisation of the fine water droplets in the vicinity of the fire.

This effect is supported by the shielding effect of the small droplets against heat radiation. In this way it is also possible to create effective water mist partitions (curtains) for building elements, wall openings, facades etc.
Oxygen Displacement

Due to the high temperature levels in the immediate vicinity of the fire, the small droplets evaporate very quickly and thereby remove energy from the fire. In the neighbouring areas to the fire no steam is produced by vaporisation, ensuring safe evacuation of the area.

As a result of the evaporation of the water in the direct vicinity of the fire its volume is increased 1640-fold, so that part of the oxygen is displaced locally at the seat of the fire. As a consequence, an inerting effect is produced at the seat of the fire, similar to that of an inert gas system. However, in contrast to the use of inert gases, the oxygen concentration is not reduced throughout the room.

In comparison to low pressure water mist systems or other conventional water fire fighting systems, the firefighting effects are more extended due to the small droplets used with the high-pressure technology, so that a much smaller quantity of water is required. The system pressure of 60 to 200 bar is required to create the small droplets and convey these with the required energy to the seat of the fire.

Further Effects

In addition to the main extinguishing effects referred to above, further positive effects can be observed during fire fighting with water mist:

- **Shielding of the heat radiation:** Due to the small water droplets, the heat radiation is effectively shielded and therefore its effect on humans, building elements and other fire loads considerably reduced.

- **Dilution:** As a result of the fine water droplets and their evaporation in the immediate vicinity of the fire, the concentration of combustible gases is diluted. This has a positive effect when the fires are being fought.

- **Washing-out of smoke:** Soot particles and water-soluble flue gases are partly washed out and bound by the fine water droplets.
Fire Control, Suppression and Extinguishing

Depending on the field of application, two different objectives are usually pursued when a fire is fought.

Extinguishing a fire is understood to be the complete elimination of the fire by inverting and cooling, so that no further re-ignition occurs.

**This is the objective in the following applications, amongst others:**

- Fuel and lubricant fires in engine test beds and machinery rooms
- Oil fires in deep fat fryers
- Combustible liquids in warehouses and production facilities
- Thermal oils in transformers
- Fuels and lubricants in turbines / diesel engines etc.

In these fields of application it is possible to use high-pressure water mist instead of gas or foam extinguishing systems which are commonly used, as well as deluge systems in some cases.

Fire control and suppression is understood to be a significant reduction in temperatures around the area of the fire, as well as minimisation of the spread of the fire until the remaining fire and the embers are extinguished by the fire brigade.

**Typical applications, amongst others:**

- Office areas
- Hotels
- Hospitals and laboratories
- Archives and libraries
- Historic buildings
- Garages

In these fields of application, high-pressure water mist represents an alternative to conventional sprinkler or deluge systems.
Volume Protection and Object Protection

Generally a distinction is made between two types of fire fighting system: volume or area protection and object protection.

Volume or area protection is understood to be total protection of the entire volume with a fire fighting system. This is used if there are numerous risk areas or no risk areas which can be precisely localised, as well as in cases where object protection is very expensive or not possible for other reasons. Typical fields of application for room protection are hotels, office buildings, archives, server rooms or storage areas.

In the case of volume protection it is also possible to selectively activate the FOGTEC high-pressure water mist system through automatic nozzles (nozzles with glass bulbs, analogous to conventional sprinklers, which are also known as high-pressure water mist sprinklers) or through compartmentalisation.

Object protection is the safeguarding of local risk areas or objects in large halls. Here the high-pressure water mist system is specifically used for the object to be protected, for example for the protection of deep fat fryers, all types of machines, hydraulic systems, transformers etc.
3 HIGH-PRESSURE WATER MIST SYSTEMS

3.1 System Concepts

Analogous to conventional sprinkler, water spray or gas fire fighting systems, FOGTEC high-pressure water mist systems also make use of various system concepts depending on the field of application. Corresponding flow diagrams (P&ID) can be found in the appendix.

As with conventional systems, high-pressure water mist systems can also be subdivided into several sections. Depending on the specific project and the local circumstances, section valves are installed either in the pump room or decentralized in the respective protected areas. Generally, the pipe to the section valve is filled with water, so that the time between the start of the system and its full effect on the fire can be reduced to a minimum.

Deluge Systems

Only open nozzles are used. The pipe system between the nozzle and the pressure generating unit or the section valve is dry. These systems always require separate fire detection for activation of the fire fighting systems. When the system is activated the pipe is filled with water and water mist is sprayed through all of the nozzles in this area.

The size of the system is influenced significantly by the size of the individual areas to be protected.

Wet Systems

In wet systems or automatic systems the pipe network is permanently filled with water and kept at a stand-by pressure by means of a pressure-maintaining device (jockey pump). These systems always use automatic nozzles (high-pressure water mist sprinklers) which are normally closed.

Due to the effects of heat the glass bulb of the nozzle bursts and water mist is sprayed from the activated nozzle. The drop in pressure in the pipe network is registered and the high-pressure water mist pump unit is started. The system is dimensioned using the effective area (area of operation), which is defined by the fire hazard in the respective area.

Dry Pipe Systems

The principle of dry pipe systems is comparable to wet systems. However, these are used for areas in which a pipe which is permanently filled with water is considered problematic. This can be the case, for example, in areas which are exposed to the risk of frost. Instead of water, the pipe is filled with air. If an automatic nozzle is activated, the drop in pressure is registered and the high-pressure water mist pump system is started. Only then the pipework is filled with water.
Pre-Action Systems

Pre-action systems are systems which are used in combination with an external fire detection system. If a fire is detected, the corresponding pre-action valve is opened by the fire alarm system and the high-pressure water mist pumps are started. Only by additional activation of an automatic nozzle by the heat of a fire, high-pressure water mist is discharged in the respective area.

3.2 Types of High-Pressure Water Mist Systems

Depending on the application and size of the areas to be protected, there are two different types of system available.

Pump Systems

Pump systems are always used if large risk areas are to be protected by a FOGTEC high-pressure water mist system or continuous high-pressure water mist discharge is required on the basis of the protection concept.

The FOGTEC high-pressure water mist pump system has a modular design and consists of one or more robust triplex plunger pumps, a break tank and a control cabinet. If necessary, the system is supplemented by a jockey pump and compressor.

Cylinder Systems

Cylinder systems are mainly used for protection of smaller areas. Generally, these are risks in which the protection concept provides for extinction of the fire within a limited discharge time.

FOGTEC cylinder systems consist of separate pressure cylinders that are filled with water and a propellant (nitrogen). In the case of activation the nitrogen flows into the water cylinders and forces the water into the pipe and to the nozzles. Cylinder systems can work independently of any energy supply.
4 REGULATIONS AND APPROVAL PROCEDURES

The standard CEN/TS 14972 “Fixed Fire-Fighting Systems – Water Mist Systems – Design and Installation” is considered the state-of-the-art for the design, installation and operation of high-pressure water mist systems.

Further regulations can be used in analogy. Examples of these are NFPA 750 or FM 5560. More details of these regulations can be found in section 6.

National approval and certification bodies, e.g. VdS, LPC or APSAD are still developing own regulations and standards for water mist systems. However, in Europe reference is made to the European standard CEN/TS 14972 or recently published standards like BS 8458 and BS 8489 in the UK and APSAD D2 in France. Also VdS has developed a water mist standard VdS 3188 and a number of own system approval standards for various risk areas.

Additionally, standards for conventional fire fighting systems, like CEA 4001 for sprinklers can be applied in part for water mist systems.

The layout of water mist systems, for example the positioning and type of the nozzles or installation conditions, is always based on full scale tests which have to be carried out by each manufacturer for each respective application. These fire tests are witnessed and subjected to acceptance tests by an independent authorised fire expert or recognised testing institute.

In general it can be differentiated between a system approval procedure and proof of system efficiency.

An approval procedure is usually based on regulations such as CEN/TS 14972 and has a universally valid character for specific fields of application. Such a procedure includes not only the fire tests, but also an inspection and test of the individual components or the system in accordance with the requirements from the corresponding regulations.

For applications which are not covered by a universally valid approval, fire tests shall be independently carried out in order to demonstrate efficiency and to determine the system layout parameters, unless transferable results from tests that have already been carried out can be used. As a rule, this process is carried out in close cooperation between the design office, the authorised fire expert performing the acceptance test and the system integrator.

Unlike conventional systems, water mist system components are not approved, but approval always refer to entire systems. For this reason FOGTEC systems are “VdS approved” or “FM approved”, but not individual components. The components inspection, as part of system approval, can however be used for other applications.

If the respective layout has not been approved, for example by inspection bodies, e.g. VdS, CNPP, BRE or others, an inspection of the system layout is carried out on site by an independent authorised fire expert such as the German Technical Inspection Agency (TÜV) or equivalent. In such cases it is determined whether a certificate of efficiency is available and whether the specifications contained in this certificate have been installed accordingly. Furthermore, a technical inspection is carried out in accordance with the appropriate norms and the technical regulations.
5 DESIGN OF HIGH-PRESSURE WATER MIST SYSTEMS

Frequently asked questions relating to the design of a high-pressure water mist system are answered below.

What are the minimum requirements which the company installing high-pressure water mist systems should fulfil?

The company carrying out the installation must be experienced in the installation of high-pressure water mist systems and be authorised by the manufacturer of the offered system. Corresponding certificates of training in theory and practice, as well as proof of successfully performed reference projects which are comparable to the offered application are required.

Moreover, membership of professional associations such as the IWMA (International Water Mist Association) and FIA (Fire Industry Association UK) is recommended.

The installation company and any significant subcontractors and supplier must be certified for all of the offered scopes of services according to ISO 9001. Insofar as design and/or installation work is carried out by subcontractors, references relating to comparable risks with high-pressure water mist systems are to be requested from the subcontractor.

Moreover, the quality of the project design/installation documents and drawings, as well as hydraulic calculations, shall be verified.

What interfaces exist and what form should these take?

The definition and coordination of interfaces with other systems also form an essential part of project planning. These include:

- Activation by a fire alarm system/fire fighting control unit
- Equipment shutdowns
- Switching off/control of the building equipment and appliances (ventilation etc.)
- Messages to local or remote manned locations (fault, pump start etc.)
- Power supply, emergency power supply
- Water supply

Depending on the type of system, the fire fighting system is activated by means of an on-site fire alarm system/fire fighting control unit or automatic activation in the case of nozzles with a glass bulb. If necessary, activation of the system is forwarded to a central monitoring unit, such as the fire brigade.

Additionally, monitoring of operating states - such as position switches on valves and shut-off devices - as well as fault messages are included in the interfaces that are to be defined. It is important whether such messages have to be provided in the form of a collective message or multiplied in the form of individual messages. Moreover, the installation locations for devices, sensors, actuators, indicator boards etc. have to be complied with.
How should detection, alarms and system activation be designed?

The activation of separate fire fighting areas is carried out using fire fighting control technology, which as a rule is made up as follows: a central unit with control panel, fire detectors and alarms, as well as a wiring system which is specific to the equipment.

For the majority of the systems it is necessary to comply with the relevant norms and directives and the legislation in the individual territory, e.g. EN 54, VdS 2095, VdS 2496, BS 5839 Pt 1, BS 7273 among others.

Triggering of the fire-fighting system will in most cases also result in triggering of the main detector and the associated alarm of the fire brigade. For this reason it is strongly recommended that the connection conditions of the relevant fire brigades are taken into account. In particular, fire protection concepts and requirements contained in the approval documents must be adhered to.

One possible system configuration is described below:

The central unit consists of a integrated operating and display system via which the relevant information from the fire fighting control system is recorded and processed. According to the relevant directives, in the case of a simple fault in the system not more than one fire fighting, monitoring or alarm area may fail.

The fire fighting control system is designed accordingly. Each fire fighting area has its own monitoring unit with its own CPU and emergency power supply. These monitoring units are networked together by means of a ring bus which can tolerate short-circuits and interruptions and is connected to the central unit. Furthermore, if necessary this takes over interface communication between the overriding fire alarm system and the fire brigade connection.

For fire detection, manual non-automatic fire alarm devices (pushbutton alarms) and automatic fire detectors are used. In addition, smoke aspirating systems and flame detectors are gaining importance, particularly for object protection concepts.

When pressed, the manual pushbutton alarm triggers the associated fire fighting area. Via the central unit the message “fire” is transmitted to the higher-level periphery.

Automatic fire detectors are used for monitoring e.g. false ceilings, false floors and rooms. In order to avoid false alarms the fire detectors should be arranged as double knock systems for activating automatic fire fighting systems.

When a main alarm is given, which is defined as the activation of at least two detectors from a group, this is followed immediately by activation of the water mist pump control system. The start of the pump unit is confirmed by means of a pump start message. Subsequently the respective section valves are activated. While this is occurring, alarm-related processes start which have previously been defined in an action plan with all of the responsible parties. The status “fire fighting area activated” is integrated into the system by means of flow monitors and transmitted if necessary to a permanently manned station.

The automatic detectors should reliably detect the fire parameters of smoke and heat in a logical connection. Modern optical measuring principles have two separate sensing elements as well as various evaluation logarithms, so that deceptive factors such as "water vapour patterns" are largely suppressed.

The wiring system must be designed in accordance to the respective norms and standards. For this reason different cable qualities are used, which mainly differ in respect to whether cables are passed through areas which are monitored by detectors or not.
How should safety, availability and redundancies be considered?

Particularly high requirements are placed on the availability of a fire fighting system. For this reason these requirements also have to be placed on all individual components and units, for example the high-pressure water mist pump unit.

For example, in a unit with more than one pump each pump has to be provided with its own drive motor.

Multiple drives, for example one motor for two pumps, as well as gear or V-belt drives, are not permitted. In order to minimise the risk of breakdowns and the servicing costs of the pump units, the number of individual components used must be limited. One way of achieving this is that the smallest possible number of pumps and motors must be used.

In order to determine and inspect the performance of the pump units as part of the test runs that are to be carried out regularly, pump test equipment and an overflow device are to be provided.

The time between the activation of the fire fighting system and the discharge of water mist in the fire fighting area must be reduced to a minimum and must not be more than 60 seconds in the case of glass bulb-activated or pre-action systems and 30 seconds in the case of open systems.

Drives of air compressors and the jockey pump must be monitored electrically. Furthermore, any drop in pressure or leakage must be displayed as fault messages and documented as a collective fault.

In order to avoid dry running of the high-pressure water mist pump, the pumped fire fighting agent should not be used to lubricate the pump.

The system must allow the possibility of a test run of the high-pressure water mist pumps without feeding water into the pipe network. Furthermore, the system must be equipped with an overflow device that is independent of any pump safety valve.

For safety reasons each pump is to be fitted with a safety valve.

If the level measurement device in the tank fails, a forced intake must be ensured.

In order to prove that the above-mentioned minimum requirements have been complied with, a P&ID that corresponds to the offered system, corresponding drawings of all components and units, as well as a description of the system control are required.

In most cases section valves should be ball valves with a drive (for example pneumatic, hydraulic, motor-driven etc.) due to the required torques after a prolonged idle time, or also as solenoid valves in the case of smaller valve designs. Section valves must be fitted with a shut-off and test ball valve, as well as an emergency manual operating device. The condition of the section valve must be monitored. All shut-off valves must be lockable.

Where a compressed air supply is used, at least 25 switching operations of the section valves must be guaranteed without operation of the compressor.

In particularly sensitive protected areas a declaration of conformity for the system is to be submitted in accordance with EC Machinery Directive 89/392/EEC, the EC Directive on Electromagnetic Compatibility (EMC) in the version 89/336/EEC.
Which filters are required?

Filters must be present in the tank inlet, in the suction line in front of each pump and in front of each individual high-pressure nozzle.

What type of power supply is requested for the high-pressure water mist systems?

The requirements concerning the power supply are to be given by the fire authority.

How are high starting currents limited?

In order to keep starting currents to a minimum, each pump must start up at zero pressure. The bypass valves required for this are to be fitted by means of pressure hoses. Electrical motors are started in star/delta configuration.

How are vibrations prevented?

Any vibrations that may occur are to be taken into account when the system is designed and the materials, connections and components are selected. It must be ensured that the high-pressure water mist pump system is decoupled from the pipe network.

How long shall the system remain activated?

A fire fighting system may only be switched off by authorised safety personnel such as the fire services.

In the case of fire control systems, the activation time - and therefore the water supply - must also cover at least the period required to carry out evacuations and transport emergency personnel of the fire brigade to the site.

However, the activation time shall be at least 30 or 60 minutes, or in the case of fire extinguishing systems double the extinguishing time required in the supporting fire tests. If the extinguishing times achieved in the fire tests should be particularly short, these values are to be increased in agreement with the manufacturer and, where appropriate, with an authorised fire expert, the insurer etc.

What happens concerning the fire water run-off?

Due to the small amount of water used, a high-pressure water mist system allows to keep the water damage to a minimum. In case of applications which require the collection and disposal of the fire fighting water, for example in laboratories, high-pressure water mist represent alternatives to conventional gas extinguishing technology.
What droplet qualities and distributions are used?

The selection of the nozzles depends on the application and protection objective, as well as the area to be protected. According to Class I NFPA 750 (1996 edition), the droplet distribution of the nozzle relates to a droplet size of 20 to 100 µm.

If the system is used to protect electrical and electronic equipment rooms, proof of the electrical conductivity of the fire fighting agent for the nozzles that are to be used must have been carried out in accordance with DIN EN 3-2:1996. The limiting value specified by DIN EN 3-2:1966 of 0,5 mA (500 µA) for the permitted stray current must not be reached or exceeded.

Nozzles should have been tested by an independent test laboratory, such as Factory Mutual or VdS, in accordance with the specifications of CEN/TS 14972.

How should the piping be designed?

Stainless steel pipes according to DIN EN ISO 1127, material AISI 316 or higher grade, are to be used. After installation, the pipe network is to be subjected to 1.5 times the system pressure for a period of 2 hours and flushed to ensure that it is particle-free. The pressure tests and flushing procedures are to be protocolled.

**Welded Connections**

Amongst others, the following norms are to be complied with when stainless steel fittings are used for welding:

- Pipe bends    DIN EN 10253
- T-pieces      DIN EN 10253
- Reducer       DIN EN 10253
- Caps          DIN EN 10253

Welding may only be carried out by certified welders. Corresponding certificates of suitable employees together with comparable references are to be submitted.

**Pipe Connections**

In order to ensure high quality standards of the connection technology used, compression fittings, mechanically pressed connections (Walterscheid Walform Plus or Pipelok) or welded connections should be used. Threaded pipe connections with sealants such as hemp or Teflon are not permitted. Each pipe end is to be equipped with a corresponding flushing/drain ball valve.

**Pipe Clamps**

Pipe clamps, including accessories (threaded rod, metal anchors etc.) must be suitable for fire fighting systems and designed in accordance to fire protection approvals.

**Mounting Supports**

If due to the local conditions pipelines are installed in auxiliary structures, appropriate mounting supports including system accessories and connecting pieces made of galvanised steel with fire protection approval must be statically designed for the respective pipes.
What must be considered with respect to the use of hoses?

High-pressure water mist hoses must satisfy the requirements of the pipes. In the case of fire they must maintain their integrity and functionality.

How is the pipe network drained?

The pipe network shall have drain ball valves so that the entire system can be drained.

How is the hydraulic calculation carried out?

The hydraulic calculation is to be carried out using the Darcy-Weisbach formula. This is part of the system documentation. Corresponding software is commercially available.

What on-site conditions are to be taken into account?

During the project development and planning of a water mist system the on-site conditions are to be taken into account as early as possible. These include preparations of the technical infrastructure and the definition of interfaces of technical and organisational nature like:

- Laying of the power supply cable/network supply up to the fire fighting control cabinet; if necessary, installing cables with functional integrity (E90) in non-monitored areas
- Drinking water supply according to the high-pressure pump flow rate with a flow pressure of 1,5 to 6,0 bar, connection by means of backflow preventers like a double check valve unit
- Water of drinking quality (chlorine <100 mg/l (=100 ppm), pH value 6,5 to 9) according to 80/778 ECC (98/83/EC)
- Appropriately dimensioned floor drain (size according to the tank inlet) in the pump room
- Anti-vibration foundations, if necessary
- Earthen of all pipe and system components
- Central fire alarm system/fire fighting control unit, if necessary including activation of the section valves
- Production and sealing of the necessary openings and penetrations, as well as core drillings
- Painting, masonry and dry construction work
- Opening and closing of false ceilings and similar panelling
- Installation, including wiring, of a fire alarm system or integration of the fire fighting system into a building services management system
- Production of a fire fighting pump room with the following conditions:
  - Design according to the applicable guidelines for workplaces
  - Illumination and ventilation
  - Protection against frost
  - F90 rating of walls and doors
What should be kept in mind with respect to frost protection?

The water storage system and pump room should be maintained at a temperature of at least 4°C for electric pumps and 10°C for diesel pumps. The maximum temperature in the plant room should not exceed 35°C.

What should be considered with respect to the electrical power supply in the protected area?

The electrical power supply in the protected area should be switched off automatically if necessary when the system is activated. This does not apply to alarm equipment, emergency lighting etc. The specifications of a fire protection concept must be taken into account.

How much maintenance is required for high-pressure water mist systems?

In general maintenance requirement are similar to those of a conventional sprinkler or gas extinguishing system.

What is the minimum documentation that is required?

The documentation should comprise at least the following:

- Protection concept in accordance to the fire safety specification report
- System design
- Nozzle types and nozzle positioning
- Hydraulic calculation
- Isometric drawings and construction drawings
- Flushing and pressure test reports
- Detailed description of the function and operation of the entire system
- Maintenance instructions
- Fire detection system test reports (where applicable)
- Cable installation test reports
6 FURTHER LITERATURE

Standards and Regulations for Water Mist

CEN/TS 14972
Available at www.beuth.de

NFPA\(^1\) 750:
Available at www.nfpa.org

IMO\(^2\) Res. A.800 (19):
Revised Guidelines for Approval of Sprinkler Systems Equivalent to in SOLAS Regulation II-2/12
Available at www.imo.org

IMO MSC 1165
Revised Guidelines for Approval of Equivalent Water-Based Fire-Extinguishing Systems for Machinery Spaces and Cargo Pump-Rooms
Available at www.imo.org

FM\(^3\) 5560
Approval Standard for Water Mist Systems
Available at www.fmglobal.org

VdS 3188
VdS Guidelines for Water Mist Systems Planning and Installation
Available at www.vds.de

APSAD D2
Available at www.cnpp.com

BS\(^4\) 8489-1
Available at www.bsigroup.com

BS\(^5\) 8458
Available at www.bsigroup.com

\(^4\) British Standard. Further information available at www.bsigroup.com
\(^5\) British Standard. Further information available at www.bsigroup.com

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Further Norms and Regulations

DIN EN 12845  Fixed Fire Fighting Systems - Design, Installation and Maintenance
Available at www.beuth.de

CEA 4001  Sprinkler Systems: Design and Installation

Literature Fundamentals

Available at www.nfpa.org

Internet

FOGTEC Brandschutz GmbH & Co. KG
www.fogtec.com

International Water Mist Association
www.iwma.de

IFAB Institute for Applied Fire Research
www.ifab-fire.com
7  TYPICAL FIELDS OF APPLICATION

The following overview contains typical applications for high-pressure water mist systems. Details of other applications are available on request.

7.1 Hotels and Hospitals 22
7.2 Office Buildings and Museums 23
7.3 Cable Tunnels 24
7.4 Archives and Libraries 25
7.5 Computer Rooms and Control Rooms 26
7.6 Engine Test Stands 27
7.7 Industrial Deep Fat Fryers and Industrial Furnaces 28
7.8 Deep Fat Fryers / Kitchen Areas 29
7.9 Exhaust Ducts 30
7.10 Gas Turbines 31
7.11 Retail Areas 32
7.12 Laboratory Areas 33
7.13 Cleanrooms 34
7.14 Object Protection of Machines and Generators 35
7.15 Protection of Machinery Rooms 36
7.16 Storage and Production Facilities of Flammable Liquids 37
7.17 Transformers 38
7.18 Car Parks 39
7.19 Conveyor Belts 40
7.20 Component Cooling / Compensation 41
7.1 Hotels and Hospitals

Typical application examples

Hotel rooms, bedrooms, foyers, atria, restaurants, bars etc.

Description of the risk

Solid fires (Class A), e.g. beds, furniture, floor and wall coverings

Possible protection targets

Fire control and suppression

Important effects

Fighting the initial fire
Cooling the surroundings
Limiting the spread of the fire

System layout

Wet system (glass bulb nozzles)

The following minimum parameters must be taken into account with the design:
- Criteria for nozzle installation (height, protected area, sidewall installation)
- Total effective area (presumed area of operation according to hazard classification)
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency

For example according to CEN/TS 14972 or IMO Res. A800

The efficiency corresponds at least to that of a conventional sprinkler system.
7.2 Office Buildings and Museums

Typical application examples
Office areas, exhibition areas, foyers, atria, assembly rooms etc.

Description of the risk
Solid fires (Class A), and e.g. paper, furniture, floor and wall coverings

Possible protection targets
Fire control and suppression

Important effects
Fighting the initial fire
Cooling the surroundings
Limiting the spread of the fire

System layout
Wet system (glass bulb nozzles)
The following minimum parameters must be taken into account with the design:
- Criteria for nozzle installation (height, protected area, floor installation)
- Total effective area (presumed area of operation according to hazard classification)
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency
For example according to CEN/TS 14972 or IMO Res. A800
The efficiency corresponds at least to that of a conventional sprinkler system.
7.3 Cable Tunnels

Typical application examples
Cable tunnels, cable rooms

Description of the risk
Solid fires (Class A): various plastics (PVC, PE etc.)

Possible protection targets
Fire control and suppression, extinguishing if necessary

Important effects
Fighting the initial fire
Cooling the surroundings
Limiting the spread of the fire
Restricting damage to the cables

System layout
Deluge system (open nozzle)
Activation should be as early as possible. An external fire detection system (e.g. smoke or heat detection) is recommended.
The following minimum parameters must be taken into account in the design:
- Criteria for nozzle installation (height, protected area)
- Height and width of the cable duct
- Size of the file load
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle
- Ventilation conditions

Proof of efficiency
For example according to CEN/TS 14972
7.4 Archives and Libraries

Typical application examples

Archives, libraries

Description of the risk

Solid fires (Class A), e.g. paper, cardboard, archive folders, films, CDs etc.

Possible protection targets

Fire control and suppression

Important effects

Fighting the initial fire
Cooling the surroundings
Limiting the spread of the fire and damage

System layout

Wet or pre-action system (glass bulb nozzles) or deluge system (open nozzle)
The deluge system should be activated as early as possible.
The following minimum parameters must be taken into account in the design:
- Criteria for nozzle installation (height, protected area)
- Total effective area (presumed area of operation according to hazard classification)
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency

For example application-related fire tests
The efficiency corresponds at least to that of a conventional sprinkler system.
7.5 Computer Rooms and Control Rooms

Typical application examples

Control rooms, server rooms, telecommunication switch areas

Description of the risk

Solid fires (class A), e.g. electric cables, electrical devices, switch cabinets

Possible protection targets

Fire control and suppression

Important effects

Fighting the initial fire
Cooling the surroundings
Limiting the spread of the fire

System layout

Wet or pre-action system (glass bulb nozzles) and deluge system (open nozzle)

The deluge system should be activated as early as possible.

The following minimum parameters must be taken into account in the design:

- Criteria for nozzle installation (height, protected area)
- Total effective area (presumed area of operation according to hazard classification)
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency

For example application-related fire tests or according to IMO A800
7.6 Engine Test Stands

Typical application examples

Engine test beds

Description of the risk

Liquid fires (Class B), e.g. lubricants, fuels
Solid fires (Class A), e.g. hoses, cables, measurement equipment

Possible protection targets

Fire extinguishing

Important effects

Fighting the initial fire
Cooling the surroundings
Limiting the spread of the fire and damage
Extinguishing the fire
Prevention of re-ignition

System layout

Deluge system (open nozzle)
Activation should be as early as possible.
The following minimum parameters must be taken into account in the design:
- Criteria for nozzle installation (height, protected area, distance of the nozzle from the object, alignment of the nozzle)
- Total effective area
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency

For example application-related fire tests
7.7 Industrial Deep Fat Fryers and Industrial Furnaces

Typical application examples
Industrial deep-frying lines

Description of the risk
Fires involving oils and fats
Liquid fires (Class F), e.g. frying oils, greases

Possible protection targets
Fire extinguishing

Important effects
Fighting the initial fire
Cooling of oil, machine surroundings
Limiting the spread of the fire and damage
Extinguishing the fire
Prevention of re-ignition

System layout
Deluge system (open nozzle)
Activation should be as early as possible.
The following minimum parameters must be taken into account in the design:
- Criteria for nozzle installation (height, protected area, distance of the nozzle from the object, alignment of the nozzle)
- Dimension of the extraction hood
- Total effective area
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency
For example application-related fire tests
7.8 Deep Fat Fryers / Kitchen Areas

Typical application examples

- Kitchen deep fat fryers

Description of the risk

- Fires involving oils and fats (Class F): deep-frying oils and fats

Possible protection targets

- Fire extinguishing

Important effects

- Fighting the initial fire
- Cooling of oil, machine surroundings
- Limiting the spread of the fire
- Extinguishing the fire
- Prevention of re-ignition

System layout

- Deluge system (open nozzle) and wet system (glass bulb nozzles) for small deep-fat fryers

  The deluge system should be activated as early as possible.

  The following minimum parameters must be taken into account in the design:

  - Criteria for nozzle installation (height, protected area, distance of the nozzle from the object, alignment of the nozzle)
  - Dimensioning of the extraction hood
  - Total effective area
  - Type and flow rate
  - Minimum pressure at the nozzle

Proof of efficiency

- For example application-related fire tests
7.9 Exhaust Ducts

Typical application examples

Exhaust ducts

Description of the risk

Mixture of liquid fire (Class B), e.g. lubricating oils, fat and solid fire loads (Class A), e.g. dust, residues

Possible protection targets

Fire extinguishing

Important effects

Fighting the initial fire
Cooling the surroundings
Limiting the spread of the fire
Extinguishing the fire
Prevention of re-ignition

System layout

Deluge system (open nozzle)
Activation should be as early as possible.
The following minimum parameters must be taken into account in the designs:
- Criteria for nozzle installation (height, protected area, distance of the nozzle from the object, alignment of the nozzle)
- Total effective area
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency

For example application-related fire tests
7.10 Gas Turbines

Typical application examples
Gas turbines in power stations and industrial plants

Description of the risk
Liquid fires (Class B), e.g. lubricants, fuels

Possible protection targets
Fire extinguishing

Important effects
Fighting the initial fire
Cooling the surroundings
Careful cooling of the turbine outer surfaces
Limiting the spread of the fire
Extinguishing the fire
Prevention of re-ignition

System layout
Deluge system (open nozzle)
Activation should be as early as possible.
The following minimum parameters must be taken into account in the design:
- Criteria for nozzle installation (height, protected area, distance of the nozzle from the object, alignment of the nozzle)
- Total effective area
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency
For example according to FM 5560
### 7.11 Retail Areas

**Typical application examples**

Supermarkets, shops, department stores

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**Description of the risk**

- Solid fires (Class A), e.g. plastics, furniture, floor and wall coverings
- Liquid fires (Class B) in limited amounts, e.g. solvents (spirit, alcohol)

**Possible protection targets**

Fire control and suppression

**Important effects**

- Fighting the initial fire
- Cooling the surroundings
- Limiting the spread of the fire

**System layout**

Wet system (glass bulb nozzles)

The following minimum parameters must be taken into account in the design:

- Criteria for nozzle installation (height, protected area)
- Total effective area (presumed area of operation according to hazard classification)
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

**Proof of efficiency**

For example according to CEN/TS 14972 or IMO Res. A800

The efficacy corresponds at least to that of a conventional sprinkler system.
7.12 Laboratory Areas

Typical application examples

Laboratories

Description of the Risk

Solid fires (Class A), e.g. furniture, floor and wall coverings
Liquid fires (Class B), e.g. solvents, small quantities of chemicals

Possible protection targets

Fire control and suppression

Important effects

Fighting the initial fire
Cooling the surroundings to an acceptable level
Limiting the spread of the fire

System layout

Wet system (glass bulb nozzles) and deluge system (open nozzles)
The following minimum parameters must be taken into account in the design:
- Criteria for nozzle installation (height, protected area)
- Total effective area (presumed area of operation according to hazard classification)
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency

For example application-related fire tests
7.13 Cleanrooms

Typical application examples
Cleanrooms in the semiconductor and photovoltaic industry

Description of the risk
Solid fires (Class A), e.g. furniture, floor and wall coverings, plastic and semiconductor material
Liquid fires (Class B), e.g. solvents

Possible protection targets
Fire control and suppression

Important effects
Fighting the initial fire
Cooling the surroundings
Limiting the spread of the fire

System layout
Wet or pre-action system (glass bulb nozzles) and deluge system (open nozzle)
Activation should be as early as possible.
The following minimum parameters must be taken into account in the design:
- Criteria for nozzle installation (height, protected area)
- Total effective area (presumed area of operation according to hazard classification)
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle
- Ventilation conditions

Proof of efficiency
For example application-related fire tests
7.14 Object Protection of Machines and Generators

Typical application examples

Combustion engines and generators in industrial plants and power stations etc.

Description of the risk

Liquid fires (Class B), e.g. diesel, kerosene, heavy oil, lubricants

Possible protection targets

Fire extinguishing

Important effects

Fighting the initial fire
Cooling the object
Limiting the spread of the fire
Extinguishing the fire
Avoidance of re-ignition

System layout

Deluge system (open nozzle)
Activation should be as early as possible.
The following minimum parameters must be taken into account in the design:
- Criteria for nozzle installation (height, protected area)
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency

For example according to IMO MSC 913 or application-related fire tests
7.15 Protection of Machinery Rooms

Typical application examples

Machinery rooms with combustion engines and generators in industrial plants and power stations etc.

Description of the risk

Liquid fires (Class B), e.g. diesel, kerosene, heavy oil, lubricants

Possible protection targets

Fire extinguishing

Important effects

Fighting the initial fire
Cooling the surroundings
Limiting the spread of the fire
Prevention of re-ignition

System layout

Deluge system (open nozzles)
Activation should be as early as possible.

The following minimum parameters must be taken into account in the design:
- Criteria for nozzle installation (height, protected area)
- Total effective area
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency

For example according to IMO MSC 668/728 or application-related fire tests
7.16 Storage and Production Facilities of Flammable Liquids

Typical application examples
Flammable liquids in production and storage facilities in industrial plants, paint factories etc.

Description of the risk
Liquid fires (Class B), e.g. flammable liquids, solvents, coatings, paints, process fluids etc.

Possible protection targets
Fire extinguishing

Important effects
- Fighting the initial fire
- Cooling the surroundings
- Limiting the spread of the fire
- Extinguishing the fire
- Prevention of self-ignition and re-ignition

System layout
Deluge system (open nozzle)
Activation should be as early as possible.
The following minimum parameters must be taken into account in the design:
- Criteria for nozzle installation (height, protected area, distance of the nozzle from the object, alignment of the nozzle)
- Total effective area
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle
- Use of additives (AFFF)

Proof of efficiency
For example application-related fire tests
7.17 Transformers

Typical application examples
Transformers

Description of the risk
Liquid fires (Class B), e.g. thermal oil

Possible protection targets
Fire extinguishing

Important effects
Fighting the initial fire
Cooling the surroundings
Limiting the spread of the fire
Extinguishing the fire
Avoidance of re-ignition

System layout
Deluge system (open nozzle)
Activation should be as early as possible.
The following minimum parameters must be taken into account in the design:
- Criteria for nozzle installation (height, protected area, distance of the nozzle from the object, alignment of the nozzle)
- Total effective area
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency
For example application-related fire tests
7.18 Car Parks

Typical application examples
Garages or public passenger vehicle car parks

Description of the risk
Solid fires (Class A) of passenger vehicles

Possible protection targets
Fire control and suppression

Important effects
Fighting the initial fire
Cooling the surroundings
Limiting the spread of the fire

System layout
Wet or dry pipe system (glass bulb nozzles)
The following minimum parameters must be taken into account with the design:
- Criteria for nozzle installation (height, protected area)
- Total effective area (presumed area of operation according to hazard classification)
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency
For example according to IMO MSC 1272
7.19 Conveyor Belts

Typical application examples
Conveyor belts in power stations or mines.

Description of the risk
Solid fires (Class A) of conveyor belts

Possible protection targets
Fire control and suppression

Important effects
Fighting the initial fire
Cooling the surroundings
Limiting the spread of the fire

System layout
Deluge system (open nozzle)
Activation should be as early as possible. Conveyor belts have to be shut off.
The following minimum parameters must be taken into account in the design:
- Criteria for nozzle installation (height, protected area, distance of the nozzle from the object)
- Total effective area
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency
For example application-related fire tests
7.20 Component Cooling / Compensation

Typical application examples
Protection of steel and glass constructions, compensation of structural fire protection requirements

Description of the risk
Solid fires (Class A) / Liquid fires (Class B)

Possible protection targets
Shielding against heat radiation

Important effects
Cooling the surroundings
Restriction of heat propagation

System layout
Wet system (glass bulb nozzles) and deluge system (open nozzle)
Activation should be as early as possible.
The following minimum parameters must be taken into account in the design:
- Criteria for nozzle installation (height, protected area, distance of the nozzle from the object, alignment of the nozzle)
- Total effective area
- Type and flow rate of the nozzle
- Minimum pressure at the nozzle

Proof of efficiency
For example application-related fire tests
8 SAMPLE SPECIFICATIONS
WET SYSTEM
General

Unit Prices

The services listed below are to be included in the calculation of the unit prices offered.

- Services which result from the technical specifications, such as the project design and installation documents and drawings, as well as hydraulic calculations.
- Coordination and definition of the type, extent and time requirements for these services, as well as commissioning.
- Coordination and definition of interfaces with other works, as well as installation locations of the devices, sensors, actuators, indicator boards etc.
- All warning signs which are required according to the relevant regulations for the prevention of accidents during the operation and maintenance of the system are to be supplied and installed by the contractor.

Unless otherwise stated, the items listed in the service specifications are to be understood as ready-to-use delivery and assembly to the installation site and assembly (including unloading, positioning and intermediate storage on the construction site) and include all expenses for the coordination, configuration, technical processing, commissioning, test operation, acceptance and training of the operator.

At this point reference is expressly made to the fact that the supplier is to deliver equipment which is fully functional and bears overall responsibility for the correct operation of such equipment, in particular in connection with the fire alarm / fire fighting technology. Any calculation instructions which may be provided in the detailed system specification are to be followed.

The system is to undergo an acceptance test by an authorised fire expert who has been officially appointed.

Description of the System

Project description

Extent of protection
High-Pressure Water Mist Fire Fighting System

Functional System Description

A high pressure water mist fire fighting system has been designed. In order to obtain an optimal droplet distribution for the application, a fine water mist is produced with special triplex plunger pumps and special high pressure nozzles at a constant pressure of at least 60 bars and not more than 140 bar. A so-called "single fluid system" is to be used in which pure water is atomised without any additives or the mixing of gases.

Via the reaction surface of the water droplets, which is very large in relation to the quantity of water, energy is removed from the fire and the temperature level reduced. This makes it more difficult for the fire to spread. Furthermore, the water mist considerably reduces the heat radiation with respect to humans, surrounding objects and supporting parts of the building.

The use of very small quantities of water ensures minimal fire water damage. This is essential in the present project in order to protect sensitive spaces.

The following areas are protected:

- ...
- ...
- ...

The system is designed similarly to a conventional sprinkler system. The extent of protection and the assumed maximum area of operation are obtained analogously to CEA 4001 al and is defined as XXX m². All of the technical parameters of the technical specifications must be complied with. It is pointed out that higher requirements are placed on the overall system with respect to the technical specifications and reliability.
Structure of the system

The fire suppression system shall be installed in a dedicated pump room provided by the customer. This accommodates the pump unit, control cabinet and break tank.

The high pressure water mist fire fighting system mainly consists of the following components:

- Permanent water supply for tank refilling provided by the customer
- Water break tank
- High pressure water mist pump unit
- Jockey pump
- Control cabinet
- Water distribution pipework
- High-pressure water mist nozzles

NOTE: The system requires drinking water (quality according to the FOGTEC data sheet) !!!

Water Break Tank

The water tank is a break tank requiring a secured water supply from drinking water supply mains (max pump capacity + 20). It serves to calm down the water input and provides the necessary pre-pressure for the high pressure pump unit.

A level sensor installed at the tank controls the filling valve of the tank. At the adjusted switching point the filling valve opens for tank refilling from water supply mains.

The overflow opening prevents the tank from over filling. An overflow line is to be lead into a drain.

A level sensor installed at the tank controls the filling valve of the tank. At the adjusted switching point the filling valve opens for tank refilling from water supply mains.

The suction line to the pump unit shall be placed close to the bottom of the break tank to ensure the required water flow being available for the pump unit. A drain connection is needed for maintenance purposes, e.g. to empty the tank.

The electrical units of the tank are to be connected to the FOGTEC control panel which controls a.m. functions and gives alarms in a case of abnormal signals.

High Pressure Pump Unit

The pump station consists of one or several high-pressure pumps which can be operated individually. The pumps are identical and parts interchangeable. The pump type chosen is a triplex plunger pump, produced in Germany, ensuring a long service life and easy maintenance. Pump heads are made of brass the plungers of ceramics. Safety valves at each pump serve to protect the unit against overpressure.

A base frame accommodates all components of the pump unit.

Each pump is driven by a separate motor to avoid failures by distribution gears and to simplify the design for highest reliability. The motors are connected to the pumps via direct couplings.

During the starting phase, the pressure side of the pump is by-passed via a solenoid valve to the pump suction side until the motor is switched from star to delta operation in order to limit the required starting current.

The high-pressure manifold mounted at the pump unit gathers the pump outlets. It is further used for allocating the essential functional elements of the system such as non-return valves (one per pump), pressure sensors, flow sensor, overflow valve, test device and system ball valve.

Two redundant pressure sensors record the pressure of the system and initiate various control processes via the control cabinet.

The operating pressure is adjusted by the overflow valve. If the connected pumps provide more water than consumed by the system, excess water is drained off or returned into the tank via an optional tank return line.

A test device is foreseen at the overflow valve to carry out test runs during maintenance.
Jockey Pump Unit

The pipelines in between pump unit and glass bulb nozzles are filled with water. The nozzles are closed by an integrated piston. During stand-by operation the Jockey pump compensates possible minor pressure variations as well as minor leakages and maintains the water pressure at 18 bars in these pipelines.
A strainer protects the pump and the pipe system against impurities from the suction line.
In order to avoid too frequent starting of the Jockey pump (rotary vane pump type) smaller pressure variations are compensated by means of a pressure accumulator.
A safety valve protects the low pressure components against over-pressure.

Control Cabinet

The control cabinet serves to control the pump system, to record and to evaluate all measurements concerning the pump unit. The entire operation of the pump unit is initiated and monitored via the FOGTEC control cabinet.
The power supply (400 VAC) is provided by the customer. The customer must make sure that in case of power failure there is an automatic switch over to a second power source.
All pump system functions are controlled via a PLC. For safety reasons a local manual emergency start of the pump unit shall be possible.
The system signals „operation“ and „off“ as well as fault signals are indicated visually.
A general fault signal is transmitted to the Fire Alarm System (to be provided by the customer) via a potential-free change-over contact. In normal condition of the control cabinet the fault relay is activated and deactivated in the event of a fault. Thus, also a fault message will be transmitted in case of a complete power failure (fail safe principle).
The pump running signal shall be also transmitted to the Fire Alarm System via a potential-free change-over contact to indicate the activation of the pump unit. This signal is given only if the pump unit has reached operating pressure.
Fire detection is effected by a glass bulb break in the installed automatic nozzles due to the fire produced heat. A piston which is integrated in the nozzle releases water flow and cause a pressure drop in the system. Pressure drop and water flow are monitored by the corresponding sensors in the pump unit and trigger the start of the first high pressure pump. The next pumps are started with a few seconds delay in case a minim pressure of 100 bars is not maintained.
It is foreseen that the pump unit can be manually switched off at the control cabinet by qualified staff or the fire brigade, only.
Water distribution pipework

- Pipes
  Welded stainless steel pipes according to EN 10217-7 TC1 shall be used. The dimensions and tolerances are specified by EN 1127 D4/T3 (D3/T3 for welded connection technology) and the pipes must be annealed (Type W1R/W2R). The pressure rating is PN 140 bar. Material quality shall be minimum AISI 316.

  - 76,10 x 3,00 (Duplex, 1.4462 / AISI 318 LN)
  - 60,30 x 2,77 (Duplex, 1.4462 / AISI 318 LN)
  - 48,30 x 3,60
  - 42,40 x 3,00
  - 35,00 x 3,00
  - 28,00 x 2,00
  - 22,00 x 2,00
  - 18,00 x 2,00
  - 12,00 x 1,50

A basic hydraulic pressure loss calculation corresponding to the piping system structure is to be attached to the offer. Each pipe line is to be fitted with an appropriate drain ball valve.

- Stainless steel fittings for welding
  Amongst others, the following norms are to be complied with when stainless steel fittings in the appropriate pressure class are used for welding

<table>
<thead>
<tr>
<th>Fitting</th>
<th>Norm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pipe bends</td>
<td>DIN EN 10253</td>
</tr>
<tr>
<td>T-pieces</td>
<td>DIN EN 10253</td>
</tr>
<tr>
<td>Reducer</td>
<td>DIN EN 10253</td>
</tr>
<tr>
<td>Caps</td>
<td>DIN EN 10253</td>
</tr>
</tbody>
</table>

Welding may only be carried out by certified welders.

- Pipe connections
  Compression fittings or press fittings of the type “Walterscheid Walform Plus”, “Fipe”, “Schwer”, “PH”, “Nied”, or FOGTEC shall be used. Threaded pipe fittings with sealants such as hemp or Teflon are not permitted.

- Pipe fixings
  Pipe clamps, including accessories such as threaded rods, anchors etc., must be suitable for firefighting systems and designed with fire protection approval.

If due to the local conditions pipes are installed with auxiliary constructions, mounting supports including system accessories and connecting pieces must be made of galvanised steel with fire protection approval and statically designed for the respective pipe sizes.

High pressure water mist nozzles

The maximum flow rate for each high pressure water mist nozzle must be XXX l/min at 60 bars.

For the nozzles used, proof must be provided of the electrical conductivity of extinguishing agents according to DIN EN 3-2:1996. The respective report is to be attached to the bid. The limits of 0,5 mA (500 µA) for the permitted stray current specified by the norm must not have been reached or exceeded.
Availability and minimum quality requirements

Particularly high requirements are requested for the availability of the fire-fighting system. For this reason each pump must be provided with its own drive motor. Multiple drives, for example one motor for two pumps as well as gears or belt drives are not permitted. In order to minimize potential failures and service requirements of the pump units, the number of individual components used has to be limited. This is achieved through a minimal number of pumps/motor units.

To keep the starting currents as low as possible, each pump must start up without pressure building-up. The solenoid valves required for this are to be installed via pressure hoses. For safety reasons each pump is to be equipped with a safety valve.

Test equipment and an overflow valve are to be provided as part of the test runs which have to be performed regularly.

Filters must be foreseen in the automatic water feeding line, in front of each pump and in each individual high pressure water mist nozzle.

The drive of the jockey pump must be electrically monitored. Furthermore, fault messages for a pressure drop in the pipework must be made available.

The pump test run must be possible without feeding water into the pipe network. Additionally, the system must be equipped with an overflow valve which shall be independent of the safety valves.

All ball valves on the high pressure side within the system must have a locking device which is lockable with a lock.

As evidence of compliance with the above-mentioned minimum requirements, a P&I diagram of the offered system is to be attached to the bid.

Offers containing only general technical information and/or deviations from the stated minimum requirements will be excluded from the tender bid evaluation.

Maintenance

Latest after three months after the handover of the system the supplier will be obliged to conclude a maintenance agreement with the customer based on its offer. The supplier shall have no right to demand conclusion of the contract. The maintenance contract will run for the agreed warranty period.

The services will be part of the tender bid evaluation. The calculation of the maintenance costs shall include all of the necessary maintenance work for the system components described in the technical specifications. A corresponding maintenance manual shall be attached to the bid.

System design

The design of the high pressure water mist fire fighting system is dependent on the fire load, the space to be protected and the respective protection objectives taking into account CEN/TS 14972 on the basis of independently performed and successfully completed full scale fire tests. Additionally, it has to take into account the local requirements of the operator.

The installation of the high pressure water mist fire fighting system is carried out in accordance with CEN/TS 14972, as well as on the basis of the American standard NFPA 750 and in parts CEA 4001 al. The suitability of the system, for example the pressure ratings or the material of the pipework etc., is to be shown according to the above-mentioned specifications by means of corresponding manufacturers’ documentation by the supplier upon submission of the tender.
The droplet distribution of the nozzles shall correspond to Class 1 according to NFPA 750 (1996 edition), i.e. the size of the droplets shall be smaller than 200 µm.

Preferred product

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Germany

Telephone: +49 221 96223-0
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contact@fogtec.com
www.fogtec.com

General Requirements for the Bidder

The bidder must be a system installation company that has experience of high pressure water mist systems and be an authorised installation company for the offered water mist brand. Appropriate proof is to be provided, such as theoretical and practical training seminars, as well as evidence of successfully completed full scale fire tests for the offered application at an independent test institute, as well as a list of references of systems installed within the last two years for the protection of comparable areas.

Moreover, the bidder must be a member of the IWMA (International Water Mist Association), must assure a 24-hour standby service, and be able to provide evidence of this upon submission of the bid. A detailed description of the guaranteed customer service and the scope of other services are to be attached to the offer. The bidder, its major subcontractors and suppliers must be certified for all of the offered scopes of services in accordance with ISO 9001.

Insofar as planning and/or installation work is carried out by subcontractors, references are also required for these relating to systems installed within the last two years for the protection of comparable areas. The supporting documents shall be attached to the bid.

Ancillary offers are only permitted in conjunction with the submission of the main offer in compliance with the above-mentioned minimum technical requirements and evidence. The bid is to be accompanied by detailed diagrams and drawings for the pump room arrangement, including all necessary dimensions and weights, as well as component drawings.
Services to be provided by the Customer

- Provision of water and electricity on the construction site
- Installation of the power cable supply to the fire suppression pump room
- Drinking water supply, connection 2", including a double check valve to prevent backflow of water into the drinking water supply
- Anti-vibration foundations, if necessary
- Earthing of all system components
- Production and sealing of any necessary openings and penetrations, as well as core drill holes
- Painting, masonry and dry construction work
- Opening and closing of false ceilings and similar panelling
- Installation – including wiring – of a fire alarm system or integration of the fire suppression system into a building management system
- Provision of a workplace, as well as staff rooms and sanitary facilities close to the construction site
- Establishing of a firefighting system pump room with the following conditions:
  - Design in accordance with the generally valid workplace guidelines
  - Lighting and ventilation
  - Ambient temperature: min 5°C, max 35°C
  - Fire resistant walls and doors
  - Execution in F 90
  - Secured power supply:
    - $P = X \times 30 \text{ kW}, X \times 1.2 \text{ kW}, X \times 0.75 \text{ kW} (3 \sim 400 \text{ V AC} / 50 \text{ Hz}) (L1/L2/L3/N/PE)$
  - Water supply: $Q = XXX \text{ l/min} (\text{max pump capacity } + 20 \%), p = 1.5 \text{ to } 6.0 \text{ bar}$
  - Adequately dimensioned floor drains (size corresponding to tank feeding quantity)
<table>
<thead>
<tr>
<th>No.</th>
<th>Specification of Services</th>
<th>Quantity</th>
<th>Unit Price in EUR</th>
<th>Total in EUR</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>FIRE FIGHTING SYSTEM</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>1.10.</td>
<td>High-Pressure Pump Unit</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>consisting of:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Triplex high-pressure plunger pump type FTSPU with directly flange-mounted electric motor</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Strainer, 100 µm</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Start-up solenoid valve 230 V AC, housing SS</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Safety valve, set to PN XXX bar + 15 %</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Technical Data High-Pressure Plunger Pump</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Flow rate: ( Q = X \times 120 ) l/min</td>
<td></td>
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<tr>
<td></td>
<td>- Pressure: ( p = 120 ) bar</td>
<td></td>
<td></td>
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</tr>
<tr>
<td></td>
<td>- Motor power: ( P = X \times 30 ) kW</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Voltage: ( V = 3 \sim 400 ) V AC, 50 Hz</td>
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</tr>
<tr>
<td></td>
<td>( X ) basic units mounted on frames.</td>
<td></td>
<td></td>
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</tr>
<tr>
<td></td>
<td>Pressure manifold for pump unit</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Non-return valve</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Pressure gauge 0 to 250 bar</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 2 pressure sensors</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Flow sensor</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Overflow valve</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Test valve</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- System ball valve</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- System internal hoses and connecting elements</td>
<td></td>
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<tr>
<td></td>
<td>The excess water released at the overflow valve must be discharged into the on-site drain.</td>
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<tr>
<td></td>
<td>Jockey pump</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>consisting of:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Rotary vane pump with flange-mounted el. motor</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Pressure buffer vessel</td>
<td></td>
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<tr>
<td></td>
<td>- Non-return valve</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Strainer 100 µm</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Pressure gauge 0 to 25 bar</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Technical Data Rotary Vane Pump</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Flow rate: ( Q = 1,00 ) l/min</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Pressure: ( p = 18 ) bar</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Motor power: ( P = 0,75 ) kW</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Voltage: ( V = 400 ) V AC, 50 Hz</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Manufacturer: FOGTEC Brandschutz</td>
<td></td>
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<td></td>
</tr>
</tbody>
</table>

1,0 pce
<table>
<thead>
<tr>
<th>No.</th>
<th>Specification of Services</th>
<th>Quantity</th>
<th>Unit Price in EUR</th>
<th>Total in EUR</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.20.</td>
<td><strong>Break Tank Unit X.XXX ltr</strong> consisting of:</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- 1 PE tank, colour black</td>
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<td></td>
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<tr>
<td></td>
<td>- Tank frame made of galvanized carbon steel</td>
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<tr>
<td></td>
<td>- Overflow via rectangular opening in the side wall of the tank including closure flap</td>
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<tr>
<td></td>
<td>Note: An overflow funnel can be connected to the water drain on request</td>
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<td></td>
<td></td>
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<tr>
<td></td>
<td>- Main filter, 100 µm</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 1 solenoid valve 230 V AC for tank refilling with manual emergency override</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 1 Pressure sensor for tank level measuring</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Level gauge for optical filling level indication</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Suction line with shut-off valve and drainage valve</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>An appropriate floor drain supplied by the customer, as well as ventilation to the tank</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>installation room is required.</td>
<td></td>
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<tr>
<td></td>
<td>- Frost protection (&gt; +4 °C) provided by the customer</td>
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<tr>
<td></td>
<td>- Double check-valve provided by the customer</td>
<td></td>
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<tr>
<td></td>
<td>Manufacturer: FOGTEC Brandschutz</td>
<td>1.0 pce</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
1.40. **Pump Control Cabinet**

consisting of:
- Cabinet housing and door
  - IP 54 protection rating
  - colour RAL 7035 powder coated
- 1 TFT Display (7”)

Display and control elements:
- Start / stop switches
  - for each HP and Jockey pump
  - illuminated for running indication
- Emergency start pushbutton for HP pumps
- Stop pushbutton for HP pumps
- Reset pushbutton
- Ampere meter for each HP pump
- Lamp test via display
- Fault indication via display for:
  - each HP and Jockey pump
  - compressor (if existing)
  - tank level
  - pressure sensors
  - power supply 400 V AC
  - power supply 24 V DC

Interfaces:
- 1 potential-free changeover contact 230 V AC / 5 A
  for general fault message
- 1 potential-free changeover contact 230 V AC / 5 A
  for running message of HP pumps
- 1 potential-free changeover contact as starting signal
  for HP pumps from central fire control panel

Power supply:
- 3 ~ 400 V AC / 50 Hz (L1/L2/L3/N/PE)
- The power supply cable must be installed in accordance with CEN/TS 14972.

Manufacturer: FOGTEC Brandschutz 1,0 pce
<table>
<thead>
<tr>
<th>No.</th>
<th>Specification of Services</th>
<th>Quantity Q</th>
<th>Unit Price in EUR</th>
<th>Total in EUR</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.50.</td>
<td>Wiring within the Pump Room consisting of:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Cables and wiring required by the system</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Cabling between control cabinet and pump/tank unit</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Connection of the cables and wires</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Functional test between the control cabinet and the various sensors and control components such as the pressure sensor, high pressure water mist pumps, jockey pump, compressor etc.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Connection and functional test of the power supply provided by the customer, as well as the signal and control outputs of the interfaces with the fire alarm system</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

1.60. Shut-off ball valve DN XX  
Including:  
- Protection against unauthorized use by locking device  
- Material stainless steel  
- PN 150

Manufacturer: FOGTEC Brandschutz

1.70. Reserve water mist nozzle cabinet  
realized as a wall cabinet made of steel, RAL 3000, for replacement nozzles and the maintenance manual equipped with:  
- X replacement nozzles  
- 1 hook spanner  
- 1 maintenance and report book

Note:  
All of the installed nozzle types must be included. The number of the respective spare nozzles depends on the actual quantities installed.  
- Up to 50 nozzles – at least 3 spare nozzles  
- Up to 300 nozzles – at least 6 spare nozzles  
- Up to 1000 nozzles – at least 12 spare nozzles  
- Over 1000 nozzles – at least 24 spare nozzles

Manufacturer: FOGTEC Brandschutz

Total item 1
No. | Specification of Services | Quantity | Unit Price in EUR | Total in EUR
---|--------------------------|---------|------------------|-------------

2. **MAIN WATER SUPPLY PIPE**

Specification of high pressure pipelines

- High pressure pipes made of stainless steel
- Welded stainless steel pipes according to EN 10217-7 TC1, material quality at least AISI 316, annealed (W1R/W2R), dimensions and tolerances according to EN 1127 D4/T3.
- Pipe joints with compression connections, type “Walterscheid Walform Plus”, “Fipe”, “Schwer”, “PH”, “Nied”, or FOGTEC using forming machines and assembly techniques/tools approved by the manufacturer with test certificate of a recognised expert organisation
- Including fittings and connecting pieces, as well as clamps

2.10. **Main supply line pipe XX,0 x X,0**
- Design according to above specification
  
2.20. **Pneumatic control line pipe XX,0 x X,0**
- Design according to above specification

2.30. **Flushing of pipework**
- Particle-free flushing of the pipework of the water mist system
- Installation of the flushing devices, including connection and securing of waste water hoses, as well as re-sealing of the pipelines after the flushing process

2.40. **Pressure test of pipework**
- Test pressure 1,5 times the operating pressure
- Test duration at least 2 hours
- According to CEN/TS 14972
- Including the necessary fasteners and connections, as well as their removal after the pressure test

**Total item 2**
<table>
<thead>
<tr>
<th>No.</th>
<th>Specification of Services</th>
<th>Quantity</th>
<th>Unit Price in EUR</th>
<th>Total in EUR</th>
</tr>
</thead>
<tbody>
<tr>
<td>3.</td>
<td>PROTECTED AREA 1</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>3.10</td>
<td><strong>HP section valve G XX wet</strong> for alarm and area subdivision, consisting of:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Shut-off valve, stainless steel</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Test connection</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Pressure gauge 0-250 bar</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Non-return valve</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Flow measurement device with two way reed contact</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- max. pressure 140 bar</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Including all section valve internal fittings, connecting pieces and fixings.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Wiring of the alarm and area message to a fire alarm system to be provided by the customer.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Manufacturer: FOGTEC Brandschutz</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>XX pce</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.20</td>
<td><strong>Section pipe XX,0 x X,0</strong> Design according to the above specification</td>
<td>X,X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.30</td>
<td><strong>Section pipe XX,0 x X,0</strong> Design according to the above specification</td>
<td>X,X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.40</td>
<td><strong>Industrial Socket OT – L12</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Pipe connection: compression fitting with cone &amp; nut</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Material: stainless steel</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Manufacturer: FOGTEC Brandschutz</td>
<td></td>
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</tr>
<tr>
<td></td>
<td>XX pce</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.50</td>
<td><strong>High-pressure water mist nozzle type HSPXX-XX</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>All parts with permanent contact to water are made of stainless steel</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>consisting of:</td>
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<tr>
<td></td>
<td>- Nozzle base made of stainless steel</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Release piston and spring made of stainless steel</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Nozzle body with orifices made of brass (nickel plated)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Glass bulb cage made of brass (nickel plated)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Nozzle strainer:</td>
<td>140 µm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Operating pressure at nozzle:</td>
<td>min. XX</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Activation:</td>
<td>via glass bulb</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Release temperature</td>
<td>XX °C</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- K-factor</td>
<td>X,XXX</td>
<td></td>
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<tr>
<td></td>
<td>Manufacturer: FOGTEC Brandschutz</td>
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<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>XX pce</td>
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</tr>
<tr>
<td>No.</td>
<td>Specification of Services</td>
<td>Quantity</td>
<td>Unit Price in EUR</td>
<td>Total in EUR</td>
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<td>------------------------------------------------------------------------------------------</td>
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</tr>
<tr>
<td>3.60</td>
<td><strong>Flushing connection</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Protection against unauthorized use, by locking device</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Material stainless steel</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- PN 150</td>
<td></td>
<td></td>
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</tr>
<tr>
<td></td>
<td>Manufacturer: FOGTEC Brandschutz</td>
<td>XX pce</td>
<td></td>
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</tr>
<tr>
<td>3.70</td>
<td><strong>Shut-off ball valve DN XX</strong></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>Including:</td>
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<tr>
<td></td>
<td>- Protection against unauthorized use</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>by locking device</td>
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<td></td>
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</tr>
<tr>
<td></td>
<td>- Material stainless steel</td>
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<td></td>
<td>- PN 150</td>
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</tr>
<tr>
<td></td>
<td>Manufacturer: FOGTEC Brandschutz</td>
<td>X pce</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.80</td>
<td><strong>Flushing of pipework</strong></td>
<td></td>
<td></td>
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</tr>
<tr>
<td></td>
<td>- Particle-free flushing of the pipelines of the water mist system</td>
<td></td>
<td></td>
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</tr>
<tr>
<td></td>
<td>- Installation of the flushing devices, including connection and securing of waste water hoses, as well as re-sealing of the pipelines after the flushing process</td>
<td></td>
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<td></td>
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<tr>
<td></td>
<td></td>
<td>lump sum</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.90</td>
<td><strong>Pressure test of pipework with water</strong></td>
<td></td>
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</tr>
<tr>
<td></td>
<td>- Test pressure 1.5 times the operating pressure</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Test duration at least 2 hours</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- According to CEN/TS 14972</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Including the necessary fasteners and connections, as well as their removal after the pressure test</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td></td>
<td>lump sum</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>Total item 3</td>
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</tr>
<tr>
<td>No.</td>
<td>Specification of Services</td>
<td></td>
<td></td>
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<tr>
<td>-----</td>
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</tr>
</tbody>
</table>

### 4. MISCELLANEOUS

#### 4.10. Commissioning
- Functional test in order to demonstrate the operational readiness of the water mist system, as well as handover of the documentation
  
  Lump sum

#### 4.20. Labelling of the entire system
- Signs of 100x50 mm
- Including nameplate holder and fixing
  
  Lump sum

#### 4.30. Training
- One time training of the operating staff by qualified personnel carried out during normal working hours without travel or accommodation costs
  
  Lump sum

#### 4.40. Documentation
  Documentation and handover in two complete sets
  - Description of the system
  - Schematic overview of the protected areas
  - As built drawings
  - Hydraulic calculation of the entire pipework
  - Technical documentation, function diagrams
  - Operating instructions
  - Operation and maintenance instructions
  - Wiring and electrical diagrams
  - Test certificates
  - Installation certificate
  - Pressure test and flushing certificates
  
  Lump sum

#### 4.50. Installation aids
- Provision of lifting platforms and work scaffolding during the entire construction period
- Height up to 7.0 m
  
  Lump sum

#### 4.60. Acceptance test
- Acceptance test of the fire fighting system by a fire protection expert fire suppression systems who is recognised and approved by the respective authorities, in particular for water mist systems
- Participation in the acceptance test, as well as handover of the complete set of documents for the acceptance test
  
  Lump sum

#### 4.80. System commissioning
- Commissioning of the entire system in conjunction with other services as fire alarm system
  
  Lump sum

**Total item 4**
<table>
<thead>
<tr>
<th>No.</th>
<th>Specification of Services</th>
<th>Quantity</th>
<th>Unit Price in EUR</th>
<th>Total in EUR</th>
</tr>
</thead>
<tbody>
<tr>
<td>5.</td>
<td><strong>MAINTENANCE</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Maintenance</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- In accordance with the</td>
<td>lump sum</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>maintenance instructions for</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>a period of 2 years</td>
<td></td>
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</tr>
</tbody>
</table>

**Total item 5**
9 SAMPLE SPECIFICATIONS
DELUGE SYSTEM

General

Unit Prices

The services listed below are to be included in the calculation of the unit prices offered.

- Services which result from the technical specifications, such as the project design and installation documents and drawings, as well as hydraulic calculations.
- Coordination and definition of the type, extent and time requirements for these services, as well as commissioning.
- Coordination and definition of interfaces with other works, as well as installation locations of the devices, sensors, actuators, indicator boards etc.
- All warning signs which are required according to the relevant regulations for the prevention of accidents during the operation and maintenance of the system are to be supplied and installed by the contractor.

Unless otherwise stated, the items listed in the service specifications are to be understood as ready-to-use delivery and assembly to the installation site and assembly (including unloading, positioning and intermediate storage on the construction site) and include all expenses for the coordination, configuration, technical processing, commissioning, test operation, acceptance and training of the operator.

At this point reference is expressly made to the fact that the supplier is to deliver equipment which is fully functional and bears overall responsibility for the correct operation of such equipment, in particular in connection with the fire alarm / fire fighting technology. Any calculation instructions which may be provided in the detailed system specification are to be followed.

The system is to undergo an acceptance test by an authorised fire expert who has been officially appointed.

Description of the System

Project description

Extent of protection
High-Pressure Water Mist Fire Fighting System

Functional System Description

A high pressure water mist fire fighting system has been designed. In order to obtain an optimal droplet distribution for the application, a fine water mist is produced with special triplex plunger pumps and special high pressure nozzles at a constant pressure of at least 60 bars and not more than 140 bar. A so-called "single fluid system" is to be used in which pure water is atomised without any additives or the mixing of gases.

Via the reaction surface of the water droplets, which is very large in relation to the quantity of water, energy is removed from the fire and the temperature level reduced. This makes it more difficult for the fire to spread. Furthermore, the water mist considerably reduces the heat radiation with respect to humans, surrounding objects and supporting parts of the building.

The use of very small quantities of water ensures minimal fire water damage. This is essential in the present project in order to protect sensitive spaces.

The following areas are protected:

- ...
- ...
- ...

The system is designed similarly to a conventional low pressure deluge system. The extent of protection and the effective area are obtained analogously to CEA 4001 al. All of the technical parameters of the technical specifications must be complied with. It is pointed out that higher requirements are placed on the overall system with respect to the technical specifications and reliability.
Structure of the system

The fire suppression system shall be installed in a dedicated pump room provided by the customer. This accommodates the pump unit, control cabinet and break tank.

The high pressure water mist fire fighting system mainly consists of the following components:

- Permanent water supply for tank refilling provided by the customer
- Water break tank
- High pressure water mist pump unit
- (Jockey pump)
- (Compressor)
- Control cabinet
- Water distribution pipework
- High-pressure water mist nozzles

NOTE: The system requires drinking water (quality according to the FOGTEC data sheet) !!!

Water Break Tank

The water tank is a break tank requiring a secured water supply from drinking water supply mains (max pump capacity + 20). It serves to calm down the water input and provides the necessary pre-pressure for the high pressure pump unit.

A level sensor installed at the tank controls the filling valve of the tank. At the adjusted switching point the filling valve opens for tank refilling from water supply mains.

The overflow opening prevents the tank from over filling. An overflow line is to be lead into a drain.

The suction line to the pump unit shall be placed close to the bottom of the break tank to ensure the required water flow being available for the pump unit. A drain connection is needed for maintenance purposes, e.g. to empty the tank.

The electrical units of the tank are to be connected to the FOGTEC control panel which controls a.m. functions and gives alarms in a case of abnormal signals.

High Pressure Pump Unit

The pump station consists of one or several high-pressure pumps which can be operated individually. The pumps are identical and parts interchangeable. The pump type chosen is a triplex plunger pump, produced in Germany, ensuring a long service life and easy maintenance. Pump heads are made of brass the plungers of ceramics. Safety valves at each pump serve to protect the unit against overpressure.

A base frame accommodates all components of the pump unit.

Each pump is driven by a separate motor to avoid failures by distribution gears and to simplify the design for highest reliability. The motors are connected to the pumps via direct couplings.

During the starting phase, the pressure side of the pump is by-passed via a solenoid valve to the pump suction side until the motor is switched from star to delta operation in order to limit the required starting current.

The high-pressure manifold mounted at the pump unit gathers the pump outlets. It is further used for allocating the essential functional elements of the system such as non-return valves (one per pump), pressure sensors, overflow valve, test device and system ball valve.

Two redundant pressure sensors record the pressure of the system and initiate various control processes via the control cabinet.

The operating pressure is adjusted by the overflow valve. If the connected pumps provide more water than consumed by the system, excess water is drained off or returned into the tank via an optional tank return line.

A test device is foreseen at the overflow valve to carry out test runs during maintenance.
Jockey Pump Unit

In case of long pipelines in between pump unit and section valves these should be filled with water, in order to ensure a short reaction time in case of fire. During stand-by operation the Jockey pump compensates possible minor pressure variations as well as minor leakages and maintains the water pressure at 18 bars in these pipelines. A strainer protects the pump and the pipe system against impurities from the suction line. In order to avoid too frequent starting of the Jockey pump (rotary vane pump type) smaller pressure variations are compensated by means of a pressure accumulator. A safety valve protects the low pressure components against over-pressure.

Compressor

The compressor provides compressed air to operate pneumatically driven section valves. Activation of the section valves is triggered directly by the Fire Alarm System.

Control Cabinet

The control cabinet serves to control the pump system, to record and to evaluate all measurements concerning the pump unit. The entire operation of the pump unit is initiated and monitored via the FOGTEC control cabinet. The power supply (400 VAC) is provided by the customer. The customer must make sure that in case of power failure there is an automatic switch over to a second power source. All pump system functions are controlled via a PLC. For safety reasons a local manual emergency start of the pump unit shall be possible. The system signals „operation“ and „off“ as well as fault signals are indicated visually. A general fault signal is transmitted to the Fire Alarm System (to be provided by the customer) via a potential-free change-over contact. In normal condition of the control cabinet the fault relay is activated and deactivated in the event of a fault. Thus, also a fault message will be transmitted in case of a complete power failure (fail safe principle). The pump running signal shall be also transmitted to the Fire Alarm System via a potential-free change-over contact to indicate the activation of the pump unit. This signal is given only if the pump unit has reached operating pressure. Upon activation by the Fire Alarm System via a potential-free change-over contact the pump unit starts up in sequence. After the start of the first pump the next pumps are started with a few seconds delay in case a minimum pressure of 100 bars is not maintained. It is foreseen that the pump unit can be manually switched off at the control cabinet by qualified staff or the fire brigade, only.
Water distribution pipework

- Pipes
Welded stainless steel pipes according to EN 10217-7 TC1 shall be used. The dimensions and tolerances are specified by EN 1127 D4/T3 (D3/T3 for welded connection technology) and the pipes must be annealed (Type W1R/W2R). The pressure rating is PN 140 bar. Material quality shall be minimum AISI 316.

<table>
<thead>
<tr>
<th>Diameter</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>76.10 x 3.00</td>
<td>Duplex, 1.4462 / AISI 318 LN</td>
</tr>
<tr>
<td>60.30 x 2.77</td>
<td>Duplex, 1.4462 / AISI 318 LN</td>
</tr>
</tbody>
</table>

48.30 x 3.60
42.40 x 3.00
35.00 x 3.00
28.00 x 2.00
22.00 x 2.00
18.00 x 2.00
12.00 x 1.50

A basic hydraulic pressure loss calculation corresponding to the piping system structure is to be attached to the offer. Each pipe line is to be fitted with an appropriate drain ball valve.

- Stainless steel fittings for welding
Amongst others, the following norms are to be complied with when stainless steel fittings in the appropriate pressure class are used for welding

<table>
<thead>
<tr>
<th>Fitting</th>
<th>Norm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pipe bends</td>
<td>DIN EN 10253</td>
</tr>
<tr>
<td>T-pieces</td>
<td>DIN EN 10253</td>
</tr>
<tr>
<td>Reducer</td>
<td>DIN EN 10253</td>
</tr>
<tr>
<td>Caps</td>
<td>DIN EN 10253</td>
</tr>
</tbody>
</table>

Welding may only be carried out by certified welders.

- Pipe connections
Compression fittings or press fittings of the type “Walterscheid Walform Plus”, “Pipe”, “Schwer”, “Nied” or FOGTEC shall be used. Threaded pipe fittings with sealants such as hemp or Teflon are not permitted.

- Pipe fixings
Pipe clamps, including accessories such as threaded rods, anchors etc., must be suitable for firefighting systems and designed with fire protection approval.

If due to the local conditions pipes are installed with auxiliary constructions, mounting supports including system accessories and connecting pieces must be made of galvanised steel with fire protection approval and statically designed for the respective pipe sizes.

High pressure water mist nozzles
The maximum flow rate for each high pressure water mist nozzle must be XXX l/min at 100 bars.

For the nozzles used, proof must be provided of the electrical conductivity of extinguishing agents according to DIN EN 3-2:1996. The respective report is to be attached to the bid. The limits of 0.5 mA (500 µA) for the permitted stray current specified by the norm must not have been reached or exceeded.
Availability and minimum quality requirements

Particularly high requirements are requested for the availability of the fire-fighting system. For this reason each pump must be provided with its own drive motor. Multiple drives, for example one motor for two pumps as well as gears or belt drives are not permitted. In order to minimize potential failures and service requirements of the pump units, the number of individual components used has to be limited. This is achieved through a minimal number of pumps/motor units.

To keep the starting currents as low as possible, each pump must start up without pressure building-up. The solenoid valves required for this are to be installed via pressure hoses. For safety reasons each pump is to be equipped with a safety valve.

Test equipment and an overflow valve are to be provided as part of the test runs which have to be performed regularly.

Filters must be foreseen in the automatic water feeding line, in front of each pump and in each individual high pressure water mist nozzle.

The drive of the jockey pump must be electrically monitored. Furthermore, fault messages for a pressure drop in the pipework must be made available.

The pump test run must be possible without feeding water into the pipe network. Additionally, the system must be equipped with an overflow valve which shall be independent of the safety valves.

All ball valves on the high pressure side within the system must have a locking device which is lockable with a lock.

As evidence of compliance with the above-mentioned minimum requirements, a P&I diagram of the offered system is to be attached to the bid.

Offers containing only general technical information and/or deviations from the stated minimum requirements will be excluded from the tender bid evaluation.

Maintenance

Latest after three months after the handover of the system the supplier will be obliged to conclude a maintenance agreement with the customer based on its offer. The supplier shall have no right to demand conclusion of the contract. The maintenance contract will run for the agreed warranty period.

The services will be part of the tender bid evaluation. The calculation of the maintenance costs shall include all necessary maintenance work for the system components described in the technical specifications. A corresponding maintenance manual shall be attached to the bid.

System design

The design of the high pressure water mist fire fighting system is dependent on the fire load, the space to be protected and the respective protection objectives taking into account CEN/TS 14972 on the basis of independently performed and successfully completed full scale fire tests. Additionally, it has to take into account the local requirements of the operator.

The installation of the high pressure water mist fire fighting system is carried out in accordance with CEN/TS 14972, as well as on the basis of the American standard NFPA 750 and in parts CEA 4001 al. The suitability of the system, for example the pressure ratings or the material of the pipework etc., is to be shown according to the above-mentioned specifications by means of corresponding manufacturers’ documentation by the supplier upon submission of the tender.
The droplet distribution of the nozzles shall correspond to Class 1 according to NFPA 750 (1996 edition), i.e. the size of the droplets shall be smaller than 200 µm.

Preferred product

FOGTEC Brandschutz GmbH & Co. KG
Schanzenstraße 19A, 51063 Köln (Cologne)
Germany
Telephone: +49 221 96223-0
Fax: +49 221 96223-30
contact@fogtec.com
www.fogtec.com

General Requirements for the Bidder

The bidder must be a system installation company that has experience of high pressure water mist systems and be an authorised installation company for the offered water mist brand. Appropriate proof is to be provided, such as theoretical and practical training seminars, as well as evidence of successfully completed full scale fire tests for the offered application at an independent test institute, as well as a list of references of systems installed within the last two years for the protection of comparable areas.

Moreover, the bidder must be a member of the IWMA (International Water Mist Association), must assure a 24-hour standby service, and be able to provide evidence of this upon submission of the bid. A detailed description of the guaranteed customer service and the scope of other services are to be attached to the offer. The bidder, its major subcontractors and suppliers must be certified for all of the offered scopes of services in accordance with ISO 9001.

Insofar as planning and/or installation work is carried out by subcontractors, references are also required for these relating to systems installed within the last two years for the protection of comparable areas. The supporting documents shall be attached to the bid.

Ancillary offers are only permitted in conjunction with the submission of the main offer in compliance with the above-mentioned minimum technical requirements and evidence. The bid is to be accompanied by detailed diagrams and drawings for the pump room arrangement, including all necessary dimensions and weights, as well as component drawings.
Services to be provided by the Customer

- Provision of water and electricity on the construction site
- Installation of the power cable supply to the fire suppression pump room
- Drinking water supply, connection 2" including a double check valve to prevent backflow of water into the drinking water supply
- Anti-vibration foundations, if necessary
- Earthing of all system components
- Production and sealing of any necessary openings and penetrations, as well as core drill holes
- Painting, masonry and dry construction work
- Opening and closing of false ceilings and similar panelling
- Installation – including wiring – of a fire alarm system or integration of the fire suppression system into a building management system
- Provision of a workplace, as well as staff rooms and sanitary facilities close to the construction site
- Establishing of a firefighting system pump room with the following conditions:
  - Design in accordance with the generally valid workplace guidelines
  - Lighting and ventilation
  - Ambient temperature: min 5°C, max 35°C
  - Fire resistant walls and doors
  - Execution in F 90
  - Secured power supply: 
    \[ P = \times x 30 \text{ kW}, \times x 1.2 \text{ kW}, \times x 0.75 \text{ kW} \] (3 ~ 400 V AC / 50 Hz (L1/L2/L3/N/PE)
  - Water supply: \[ Q = XXX \text{ l/min} \] (max pump capacity + 20 %), \( p = 1.5 \) to 6.0 bar
  - Adequately dimensioned floor drains (size corresponding to tank feeding quantity)
1. **FIRE FIGHTING SYSTEM**

1.10. **High-Pressure Pump Unit**
consisting of:

- Triplex high-pressure plunger pump type FTSPU with directly flange-mounted electric motor
- Strainer, 100 µm
- Start-up solenoid valve 230 V AC, housing SS
- Safety valve, set to PN XXX bar + 15 %

Technical Data High-Pressure Plunger Pump
- Flow rate: \( Q = X \times 120 \) l/min
- Pressure: \( p = 120 \) bar
- Motor power: \( P = X \times 30 \) kW
- Voltage: \( V = 3 \sim 400 \) V AC, 50 Hz

X basic units mounted on frames.

Pressure manifold for pump unit
- Non-return valve
- Pressure gauge 0 to 250 bar
- 2 pressure sensors
- Overflow valve
- Test valve
- System ball valve
- System internal hoses and connecting elements

The excess water released at the overflow valve must be discharged into the on-site drain.

(Jockey pump consisting of:)
If applicable – only in systems with several fire-fighting areas and long pipe lines.
- Rotary vane pump with flange-mounted el. motor
- Pressure buffer vessel
- Non-return valve
- Strainer 100 µm
- Pressure gauge 0 to 25 bar

Technical Data Rotary Vane Pump
- Flow rate: \( Q = 1,00 \) l/min
- Pressure: \( p = 18 \) bar
- Motor power: \( P = 0,75 \) kW
- Voltage: \( V = 400 \) V AC, 50 Hz

Manufacturer: FOGTEC Brandschutz 1,0 pce
<table>
<thead>
<tr>
<th>No.</th>
<th>Specification of Services</th>
<th>Quantity</th>
<th>Unit Price in EUR</th>
<th>Total in EUR</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.20.</td>
<td>(Compressor Unit, wall mounted consisting of:)</td>
<td>1.0 pce</td>
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<tr>
<td></td>
<td>If applicable – only in systems with pneumatically driven section valves.</td>
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<td></td>
<td></td>
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<tr>
<td></td>
<td>- Piston compressor</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Pressure buffer vessel</td>
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<td></td>
<td></td>
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<tr>
<td></td>
<td>- Pressure sensor 0 to 10 bar</td>
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<td></td>
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<td></td>
<td>- Air filter with water separator</td>
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<tr>
<td></td>
<td>- Pressure reducer 10/6 bar</td>
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<td></td>
<td>Technical Data</td>
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<tr>
<td></td>
<td>- Flow rate: ( Q = 55 \text{ l/min} )</td>
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<td></td>
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<tr>
<td></td>
<td>- Pressure: ( p = 10 \text{ bar} )</td>
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<tr>
<td></td>
<td>- Motor power: ( P = 1.2 \text{ kW} )</td>
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<td></td>
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<tr>
<td></td>
<td>- Voltage: ( V = 3 \sim 400 \text{ V AC, 50 Hz} )</td>
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<tr>
<td></td>
<td>Manufacturer: FOGTEC Brandschutz</td>
<td>1.0 pce</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

| 1.30. | Break Tank Unit X.XXX ltr consisting of: | 1.0 pce | | |
| | - 1 PE tank, colour black | | | |
| | - Tank frame made of galvanized carbon steel | | | |
| | - Overflow via rectangular opening in the side wall of the tank including closure flap | | | |
| | Note: An overflow funnel can be connected to the water drain on request | | | |
| | - Main filter, 100 µm | | | |
| | - 1 solenoid valve 230 V AC for tank refilling with manual emergency override | | | |
| | - 1 Pressure sensor for tank level measuring | | | |
| | - Level gauge for optical filling level indication | | | |
| | - Suction line with shut-off valve and drainage valve | | | |
| | An appropriate floor drain supplied by the customer, as well as ventilation to the tank installation room is required. | | | |
| | - Frost protection (> +4 °C) provided by the customer | | | |
| | - Double check-valve provided by the customer | | | |
| | Manufacturer: FOGTEC Brandschutz | 1.0 pce | | |
1.40. **Pump Control Cabinet**

consisting of:
- Cabinet housing and door
  - IP 54 protection rating
  - Colour RAL 7035 powder coated
- 1 TFT Display (7”)

Display and control elements:
- Start / stop switches
  - For each HP and Jockey pump
  - Illuminated for running indication
- Emergency start pushbutton for HP pumps
- Stop pushbutton for HP pumps
- Reset pushbutton
- Ampere meter for each HP pump
- Lamp test via display
- Fault indication via display for:
  - Each HP and Jockey pump
  - Compressor (if existing)
  - Tank level
  - Pressure sensors
  - Power supply 400 V AC
  - Power supply 24 V DC

Interfaces:
- 1 potential-free changeover contact 230 V AC / 5 A for general fault message
- 1 potential-free changeover contact 230 V AC / 5 A for running message of HP pumps
- 1 potential-free changeover contact as starting signal for HP pumps from central fire control panel

Power supply:
- 3 ~ 400 V AC / 50 Hz (L1/L2/L3/N/PE)
- The power supply cable must be installed in accordance with CEN/TS 14972.

Manufacturer: FOGTEC Brandschutz 1.0 pce
<table>
<thead>
<tr>
<th>No.</th>
<th>Specification of Services</th>
<th>Quantity</th>
<th>Unit Price in EUR</th>
<th>Total in EUR</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.50</td>
<td><strong>Wiring within the Pump Room</strong> consisting of:</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Cables and wiring required by the system</td>
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<td></td>
</tr>
<tr>
<td></td>
<td>- Cabling between control cabinet and pump/tank unit</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Connection of the cables and wires</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Functional test between the control cabinet and the various sensors and control components such as the pressure sensor, high pressure water mist pumps, jockey pump, compressor etc.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Connection and functional test of the power supply provided by the customer, as well as the signal and control outputs of the interfaces with the fire alarm system</td>
<td>lump sum</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1.60</td>
<td><strong>Shut-off ball valve DN XX</strong> Including:</td>
<td></td>
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<td></td>
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<tr>
<td></td>
<td>- Protection against unauthorized use by locking device</td>
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<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Material stainless steel</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- PN 150</td>
<td></td>
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<tr>
<td></td>
<td>Manufacturer: FOGTEC Brandschutz</td>
<td>X pcs</td>
<td></td>
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</tr>
<tr>
<td>1.70</td>
<td><strong>Reserve water mist nozzle cabinet</strong></td>
<td></td>
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<tr>
<td></td>
<td>wall cabinet made of steel, RAL 3000, for replacement nozzles and the maintenance manual equipped with:</td>
<td></td>
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<td></td>
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<tr>
<td></td>
<td>- X replacement nozzles</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- 1 hook spanner</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- 1 maintenance and report book</td>
<td></td>
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<tr>
<td></td>
<td>Note:  All of the installed nozzle types must be included.</td>
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<tr>
<td></td>
<td>The number of the respective spare nozzles depends on the actual quantities installed.</td>
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<tr>
<td></td>
<td>- Up to 50 nozzles – at least 3 spare nozzles</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Up to 300 nozzles – at least 6 spare nozzles</td>
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<td></td>
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<tr>
<td></td>
<td>- Up to 1000 nozzles – at least 12 spare nozzles</td>
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<tr>
<td></td>
<td>- Over 1000 nozzles – at least 24 spare nozzles</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Manufacturer: FOGTEC Brandschutz</td>
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<td>lump sum</td>
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**Total item 1**
## 2. MAIN WATER SUPPLY PIPE

Specification of high pressure pipelines

- High pressure pipes made of stainless steel
- Welded stainless steel pipes according to EN 10217-7 TC1, material quality at least AISI 316, annealed (W1R/W2R), dimensions and tolerances according to EN 1127 D4/T3.
- Pipe joints with compression connections, type “Walterscheid Walform Plus”, “Fipe”, “Schwer”, “Nied”, or FOGTEC using forming machines and assembly techniques/tools approved by the manufacturer with test certificate of a recognised expert organisation
- Including fittings and connecting pieces, as well as clamps

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<tr>
<th>No.</th>
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<th>Quantity</th>
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<th>Total in EUR</th>
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<tbody>
<tr>
<td>2.10</td>
<td><strong>Main supply line pipe XX,0 x X,0</strong></td>
<td>X, X m</td>
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<td>2.20</td>
<td><strong>Pneumatic control line pipe XX,0 x X,0</strong></td>
<td>X, X m</td>
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<td>2.30</td>
<td><strong>Flushing of pipework</strong></td>
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<td>2.40</td>
<td><strong>Pressure test of pipework</strong></td>
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**Total item 2**
3. PROTECTED AREA 1

3.10. Pneumatic HP section valve G XX
for area subdivision,
consisting of:
- 2/2 way ball valve, G XX, stainless steel
  complete with pneumatic drive and manual override
- Pilot valve 24V, 2 – 3W
- Micro switch for position monitoring „open/closed“
- Shut-off ball valve for main pipe G XX
- Shut-off ball valve for test connection
- Pressure gauge
  - max. pressure 140 bar

Including all section valve internal fittings, connecting pieces and fixings.
Wiring of the alarm and area message to a fire alarm system to be provided by the customer.

Manufacturer: FOGTEC Brandschutz

XX pce

3.11. HP solenoid section valve G XX
for area subdivision,
consisting of:
- 2/2 way solenoid valve, G XX (24 V, X,XX A),
  stainless steel with manual override
- Shut-off ball valve for main pipe G XX
- Shut-off ball valve for test connection
  - max. pressure 150 bar

Including all section valve internal fittings, connecting pieces and fixings.
Wiring of the alarm and area message to a fire alarm system to be provided by the customer.

Manufacturer: FOGTEC Brandschutz

XX pce

3.20. Section pipe XX,0 x X,0
- Design according to the above specification

XX m

3.30. Section pipe XX,0 x X,0
- Design according to the above specification

XX m
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<tr>
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<tbody>
<tr>
<td>3.40</td>
<td><strong>Industrial Socket OT - L12</strong>&lt;br&gt;- Pipe connection: compression fitting with cone nut&lt;br&gt;- Material: stainless steel</td>
<td>XX pce</td>
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<td>Manufacturer: FOGTEC Brandschutz</td>
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<tr>
<td>3.50</td>
<td><strong>High-pressure water mist nozzle type DK X-XX-O</strong>&lt;br&gt;consisting of:&lt;br&gt;- Nozzle body made of stainless steel with micro nozzles&lt;br&gt;- Micro nozzles made of stainl. steel with swirling device&lt;br&gt;- Nozzle strainer: 140 µm&lt;br&gt;- Operating pressure at nozzle: min. XXX bar&lt;br&gt;- Activation: via detect. syst.&lt;br&gt;- Micro nozzles: X pcs&lt;br&gt;- K-factor: X.XXX</td>
<td>XX pce</td>
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<td>Manufacturer: FOGTEC Brandschutz</td>
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<tr>
<td>3.55</td>
<td><strong>Burst disc adapter</strong>&lt;br&gt;for rooms with temperatures below 4°C in order to prevent humidity transport. The burst disc shall be installed behind the section valve where the pipe enters the cold area.</td>
<td>XX pce</td>
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<td>Manufacturer: FOGTEC Brandschutz</td>
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<td>3.60</td>
<td><strong>Flushing connection</strong>&lt;br&gt;- Protection against unauthorized use, by locking device&lt;br&gt;- Material stainless steel&lt;br&gt;- PN 150</td>
<td>XX pce</td>
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<td>Manufacturer: FOGTEC Brandschutz</td>
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<td>Specification of Services</td>
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| 3.70 | **Shut-off ball valve DN XX**  
Including:  
- Protection against unauthorized use by locking device  
- Material stainless steel  
- PN 150 | XX pce  |                   |              |
|      | Manufacturer: FOGTEC Brandschutz                                                          |          |                   |              |
| 3.80 | **Flushing of pipework**                                                                  |          | lump sum          |              |
|      | - Particle-free flushing of the pipelines of the water mist system                         |          |                   |              |
|      | - Installation of the flushing devices, including connection and securing of waste water hoses, as well as re-sealing of the pipelines after the flushing process |          |                   |              |
| 3.90 | **Pressure test of pipework with water**                                                  |          | lump sum          |              |
|      | - Test pressure 1.5 times the operating pressure                                           |          |                   |              |
|      | - Test duration at least 2 hours                                                          |          |                   |              |
|      | - According to CEN/TS 14972                                                              |          |                   |              |
|      | - Including the necessary fasteners and connections, as well as their removal after the pressure test |          |                   |              |
|      | ❄️                                                                                       |          |                   |              |

**Total item 3**
### 4. MISCELLANEOUS

#### 4.10. Commissioning

- Functional test in order to demonstrate the operational readiness of the water mist system, as well as handover of the documentation  
  **lump sum**

#### 4.20. Labelling of the entire system

- Signs of 100x50 mm  
  - Including nameplate holder and fixing  
  **lump sum**

#### 4.30. Training

- One time training of the operating staff by qualified personnel carried out during normal working hours without travel or accommodation costs  
  **lump sum**

#### 4.40. Documentation

Documentation and handover in two complete sets  
- Description of the system  
- Schematic overview of the protected areas  
- As built drawings  
- Hydraulic calculation of the entire pipework  
- Technical documentation, function diagrams  
- Operating instructions  
- Operation and maintenance instructions  
- Wiring and electrical diagrams  
- Test certificates  
- Installation certificate  
- Pressure test and flushing certificates  
  **lump sum**

#### 4.50. Installation aids

- Provision of lifting platforms and work scaffolding during the entire construction period  
- Height up to 7.0 m  
  **lump sum**

#### 4.60. Acceptance test

- Acceptance test of the fire fighting system by a fire protection expert fire suppression systems who is recognised and approved by the respective authorities, in particular for water mist systems  
- Participation in the acceptance test, as well as handover of the complete set of documents for the acceptance test  
  **lump sum**

#### 4.70. System commissioning

- Commissioning of the entire system in conjunction with other services as fire alarm system  
  **lump sum**

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<td>4.70</td>
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<td>with other services as fire alarm system</td>
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**Total item 4**
5. **MAINTENANCE**

   Maintenance
   - In accordance with the maintenance instructions for a period of 2 years

<table>
<thead>
<tr>
<th>No.</th>
<th>Specification of Services</th>
<th>Quantity Q</th>
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<td>lump sum</td>
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**Total item 5**
10 SAMPLE SPECIFICATIONS
PRE-ACTION SYSTEM

General

Unit Prices

The services listed below are to be included in the calculation of the unit prices offered.

- Services which result from the technical specifications, such as the project design and installation documents and drawings, as well as hydraulic calculations.
- Coordination and definition of the type, extent and time requirements for these services, as well as commissioning.
- Coordination and definition of interfaces with other works, as well as installation locations of the devices, sensors, actuators, indicator boards etc.
- All warning signs which are required according to the relevant regulations for the prevention of accidents during the operation and maintenance of the system are to be supplied and installed by the contractor.

Unless otherwise stated, the items listed in the service specifications are to be understood as ready-to-use delivery and assembly to the installation site and assembly (including unloading, positioning and intermediate storage on the construction site) and include all expenses for the coordination, configuration, technical processing, commissioning, test operation, acceptance and training of the operator.

At this point reference is expressly made to the fact that the supplier is to deliver equipment which is fully functional and bears overall responsibility for the correct operation of such equipment, in particular in connection with the fire alarm / fire fighting technology. Any calculation instructions which may be provided in the detailed system specification are to be followed.

The system is to undergo an acceptance test by an authorised fire expert who has been officially appointed.

Description of the System

Project description

Extent of protection
High-Pressure Water Mist Fire Fighting System

Functional System Description

A high pressure water mist fire fighting system has been designed. In order to obtain an optimal droplet distribution for the application, a fine water mist is produced with special triplex plunger pumps and special high pressure nozzles at a constant pressure of at least 60 bars and not more than 140 bar. A so-called "single fluid system" is to be used in which pure water is atomised without any additives or the mixing of gases.

Via the reaction surface of the water droplets, which is very large in relation to the quantity of water, energy is removed from the fire and the temperature level reduced. This makes it more difficult for the fire to spread. Furthermore, the water mist considerably reduces the heat radiation with respect to humans, surrounding objects and supporting parts of the building.

The use of very small quantities of water ensures minimal fire water damage. This is essential in the present project in order to protect sensitive spaces.

The following areas are protected:

- ...
- ...
- ...

The system is designed similarly to a conventional sprinkler system. The extent of protection and the assumed maximum area of operation are obtained analogously to CEA 4001 al and is defined as XXX m². All of the technical parameters of the technical specifications must be complied with. It is pointed out that higher requirements are placed on the overall system with respect to the technical specifications and reliability.
**Structure of the system**

The fire suppression system shall be installed in a dedicated pump room provided by the customer. This accommodates the pump unit, control cabinet and break tank.

The high pressure water mist fire fighting system mainly consists of the following components:

- Permanent water supply for tank refilling provided by the customer
- Water break tank
- High pressure water mist pump unit
- Jockey pump
- Compressor
- Control cabinet
- Water distribution pipework
- High-pressure water mist nozzles

**NOTE:** The system requires drinking water (quality according to the FOGTEC data sheet) !!!

**Water Break Tank**

The water tank is a break tank requiring a secured water supply from drinking water supply mains (max pump capacity + 20). It serves to calm down the water input and provides the necessary pre-pressure for the high pressure pump unit.

A level sensor installed at the tank controls the filling valve of the tank. At the adjusted switching point the filling valve opens for tank refilling from water supply mains.

The overflow opening prevents the tank from over filling. An overflow line is to be lead into a drain.

The suction line to the pump unit shall be placed close to the bottom of the break tank to ensure the required water flow being available for the pump unit. A drain connection is needed for maintenance purposes, e.g. to empty the tank.

The electrical units of the tank are to be connected to the FOGTEC control panel which controls a.m. functions and gives alarms in a case of abnormal signals.

**High Pressure Pump Unit**

The pump station consists of one or several high-pressure pumps which can be operated individually. The pumps are identical and parts interchangeable. The pump type chosen is a triplex plunger pump, produced in Germany, ensuring a long service life and easy maintenance. Pump heads are made of brass the plungers of ceramics. Safety valves at each pump serve to protect the unit against overpressure.

A base frame accommodates all components of the pump unit.

Each pump is driven by a separate motor to avoid failures by distribution gears and to simplify the design for highest reliability. The motors are connected to the pumps via direct couplings.

During the starting phase, the pressure side of the pump is by-passed via a solenoid valve to the pump suction side until the motor is switched from star to delta operation in order to limit the required starting current.

The high-pressure manifold mounted at the pump unit gathers the pump outlets. It is further used for allocating the essential functional elements of the system such as non-return valves (one per pump), pressure sensors, overflow valve, test device and system ball valve.

Two redundant pressure sensors record the pressure of the system and initiate various control processes via the control cabinet.

The operating pressure is adjusted by the overflow valve. If the connected pumps provide more water than consumed by the system, excess water is drained off or returned into the tank via an optional tank return line.

A test device is foreseen at the overflow valve to carry out test runs during maintenance.
Jockey Pump Unit

The pipelines in between pump unit and section valves are filled with water. During stand-by operation the Jockey pump compensates possible minor pressure variations as well as minor leakages and maintains the water pressure at 18 bars in these pipelines. A strainer protects the pump and the pipe system against impurities from the suction line. In order to avoid too frequent starting of the Jockey pump (rotary vane pump type) smaller pressure variations are compensated by means of a pressure accumulator. A safety valve protects the low pressure components against over-pressure.

Compressor

The pipe lines in between section valves and glass bulb nozzles are filled with compressed air at 6 bars. The nozzles are closed by an integrated piston. Air pressure in a.m. pipe lines is maintained by a compressor which serves also to operate pneumatically driven section valves. Activation of the section valves is triggered directly by the Fire Alarm System.

Control Cabinet

The control cabinet serves to control the pump system, to record and to evaluate all measurements concerning the pump unit. The entire operation of the pump unit is initiated and monitored via the FOGTEC control cabinet. The power supply (400 VAC) is provided by the customer. The customer must make sure that in case of power failure there is an automatic switch over to a second power source. All pump system functions are controlled via a PLC. For safety reasons a local manual emergency start of the pump unit shall be possible. The system signals „operation” and „off “as well as fault signals are indicated visually. A general fault signal is transmitted to the Fire Alarm System (to be provided by the customer) via a potential-free change-over contact. In normal condition of the control cabinet the fault relay is activated and deactivated in the event of a fault. Thus, also a fault message will be transmitted in case of a complete power failure (fail safe principle). The pump running signal shall also transmitted to the Fire Alarm System via a potential-free change-over contact to indicate the activation of the pump unit. This signal is given only if the pump unit has reached operating pressure. Upon activation by the Fire Alarm System via a potential–free changeover contact the pump unit starts up in sequence. After the start of the first pump the next pumps are started with a few seconds delay in case a minim pressure of 100 bars is not maintained. It is foreseen that the pump unit can be manually switched off at the control cabinet by qualified staff or the fire brigade, only.

In case of an activation of an automatic nozzle without the presence of a signal from an external detection system an alarm signal is produced but the high pressure pump unit is not started and the relevant section valve is not opened.
Water distribution pipework

- Pipes
Welded stainless steel pipes according to EN 10217-7 TC1 shall be used. The dimensions and tolerances are specified by EN 1127 D4/T3 (D3/T3 for welded connection technology) and the pipes must be annealed (Type W1R/W2R). The pressure rating is PN 140 bar. Material quality shall be minimum AISI 316.

- 76,10 x 3,00 (Duplex, 1.4462 / AISI 318 LN)
- 60,30 x 2,77 (Duplex, 1.4462 / AISI 318 LN)
- 48,30 x 3,60
- 42,40 x 3,00
- 35,00 x 3,00
- 28,00 x 2,00
- 22,00 x 2,00
- 18,00 x 2,00
- 12,00 x 1,50

A basic hydraulic pressure loss calculation corresponding to the piping system structure is to be attached to the offer. Each pipe line is to be fitted with an appropriate drain ball valve.

- Stainless steel fittings for welding
Amongst others, the following norms are to be complied with when stainless steel fittings in the appropriate pressure class are used for welding

- Pipe bends DIN EN 10253
- T-pieces DIN EN 10253
- Reducer DIN EN 10253
- Caps DIN EN 10253

Welding may only be carried out by certified welders.

- Pipe connections
Compression fittings or press fittings of the type “Walterscheid Walform Plus”, “Fipe”, “Schwer”, “PH”, “Nied”, or FOGTEC shall be used. Threaded pipe fittings with sealants such as hemp or Teflon are not permitted.

- Pipe fixings
Pipe clamps, including accessories such as threaded rods, anchors etc., must be suitable for firefighting systems and designed with fire protection approval.

If due to the local conditions pipes are installed with auxiliary constructions, mounting supports including system accessories and connecting pieces must be made of galvanised steel with fire protection approval and statically designed for the respective pipe sizes.

High pressure water mist nozzles

The maximum flow rate for each high pressure water mist nozzle must be XXX l/min at XXX bars.

For the nozzles used, proof must be provided of the electrical conductivity of extinguishing agents according to DIN EN 3-2:1996. The respective report is to be attached to the bid. The limits of 0,5 mA (500 µA) for the permitted stray current specified by the norm must not have been reached or exceeded.
Availability and minimum quality requirements

Particularly high requirements are requested for the availability of the fire-fighting system. For this reason each pump must be provided with its own drive motor. Multiple drives, for example one motor for two pumps as well as gears or belt drives are not permitted. In order to minimize potential failures and service requirements of the pump units, the number of individual components used has to be limited. This is achieved through a minimal number of pumps/motor units.

To keep the starting currents as low as possible, each pump must start up without pressure building-up. The solenoid valves required for this are to be installed via pressure hoses. For safety reasons each pump is to be equipped with a safety valve.

Test equipment and an overflow valve are to be provided as part of the test runs which have to be performed regularly.

Filters must be foreseen in the automatic water feeding line, in front of each pump and in each individual high pressure water mist nozzle.

The drive of the jockey pump must be electrically monitored. Furthermore, fault messages for a drop in pressure and leakage in the pipework must be made available.

The pump test run must be possible without feeding water into the pipe network. Additionally, the system must be equipped with an overflow valve which shall be independent of the safety valves.

All ball valves on the high pressure side within the system must have a locking device which is lockable with a lock.

As evidence of compliance with the above-mentioned minimum requirements, a P&I diagram of the offered system is to be attached to the bid.

Offers containing only general technical information and/or deviations from the stated minimum requirements will be excluded from the tender bid evaluation.

Maintenance

Latest after three months after the handover of the system the supplier will be obliged to conclude a maintenance agreement with the customer based on its offer. The supplier shall have no right to demand conclusion of the contract. The maintenance contract will run for the agreed warranty period.

The services will be part of the tender bid evaluation. The calculation of the maintenance costs shall include all of the necessary maintenance work for the system components described in the technical specifications. A corresponding maintenance manual shall be attached to the bid.

System design

The design of the high pressure water mist fire fighting system is dependent on the fire load, the space to be protected and the respective protection objectives taking into account CEN/TS 14972 on the basis of independently performed and successfully completed full scale fire tests. Additionally, it has to take into account the local requirements of the operator.

The installation of the high pressure water mist fire fighting system is carried out in accordance with CEN/TS 14972, as well as on the basis of the American standard NFPA 750 and in parts CEA 4001 al. The suitability of the system, for example the pressure ratings or the material of the pipework etc., is to be shown according to the above-mentioned specifications by means of corresponding manufacturers’ documentation by the supplier upon submission of the tender.
The droplet distribution of the nozzles shall correspond to Class 1 according to NFPA 750 (1996 edition), i.e. the size of the droplets shall be smaller than 200 µm.

Preferred product

FOGTEC Brandschutz GmbH & Co. KG
Schanzenstraße 19A, 51063 Köln (Cologne)
Germany

Telephone: +49 221 96223-0
Fax: +49 221 96223-30

contact@fogtec.com
www.fogtec.com

General Requirements for the Bidder

The bidder must be a system installation company that has experience of high pressure water mist systems and be an authorised installation company for the offered water mist brand. Appropriate proof is to be provided, such as theoretical and practical training seminars, as well as evidence of successfully completed full scale fire tests for the offered application at an independent test institute, as well as a list of references of systems installed within the last two years for the protection of comparable areas.

Moreover, the bidder must be a member of the IWMA (International Water Mist Association), must assure a 24-hour standby service, and be able to provide evidence of this upon submission of the bid. A detailed description of the guaranteed customer service and the scope of other services are to be attached to the offer. The bidder, its major subcontractors and suppliers must be certified for all of the offered scopes of services in accordance with ISO 9001.

Insofar as planning and/or installation work is carried out by subcontractors, references are also required for these relating to systems installed within the last two years for the protection of comparable areas. The supporting documents shall be attached to the bid.

Ancillary offers are only permitted in conjunction with the submission of the main offer in compliance with the above-mentioned minimum technical requirements and evidence. The bid is to be accompanied by detailed diagrams and drawings for the pump room arrangement, including all necessary dimensions and weights, as well as component drawings.
Services to be provided by the Customer

- Provision of water and electricity on the construction site
- Installation of the power cable supply to the fire suppression pump room
- Drinking water supply, connection 2" including a double check valve to prevent backflow of water into the drinking water supply
- Anti-vibration foundations, if necessary
- Earthing of all system components
- Production and sealing of any necessary openings and penetrations, as well as core drill holes
- Painting, masonry and dry construction work
- Opening and closing of false ceilings and similar panelling
- Installation – including wiring – of a fire alarm system or integration of the fire suppression system into a building management system
- Provision of a workplace, as well as staff rooms and sanitary facilities close to the construction site
- Establishing of a firefighting system pump room with the following conditions:
  - Design in accordance with the generally valid workplace guidelines
  - Lighting and ventilation
  - Ambient temperature: min 5°C, max 35°C
  - Fire resistant walls and doors
  - Execution in F 90
  - Secured power supply:
    - P = \( \frac{x}{30} \) kW, \( \frac{x}{1.2} \) kW, \( \frac{x}{0.75} \) kW (3 ~ 400 V AC / 50 Hz (L1/L2/L3/N/PE))
  - Water supply: \( Q = XXX \) l/min (max pump capacity + 20 %), \( p = 1.5 \) to 6.0 bar
  - Adequately dimensioned floor drains (size corresponding to tank feeding quantity)
1. **FIRE FIGHTING SYSTEM**

1.10. **High-Pressure Pump Unit**

   consisting of:
   - Triplex high-pressure plunger pump type FTSPU
     with directly flange-mounted electric motor
   - Strainer, 100 µm
   - Start-up solenoid valve 230 V AC, housing SS
   - Safety valve, set to PN XXX bar + 15 %

   Technical Data High-Pressure Plunger Pump
   - Flow rate: \( Q = X \times 120 \text{ l/min} \)
   - Pressure: \( p = 120 \text{ bar} \)
   - Motor power: \( P = X \times 30 \text{ kW} \)
   - Voltage: \( V = 3 \sim 400 \text{ V AC, 50 Hz} \)

   \( X \) basic units mounted on frames.

   Pressure manifold for pump unit
   - Non-return valve
   - Pressure gauge 0 to 250 bar
   - 2 pressure sensors
   - Overflow valve
   - Test valve
   - System ball valve
   - System internal hoses and connecting elements

   The excess water released at the overflow valve must be discharged into the on-site drain.

   **Jockey pump**
   consisting of:
   - Rotary vane pump with flange-mounted el. motor
   - Pressure buffer vessel
   - Non-return valve
   - Strainer 100 µm
   - Pressure gauge 0 to 25 bar

   Technical Data Rotary Vane Pump
   - Flow rate: \( Q = 1,00 \text{ l/min} \)
   - Pressure: \( p = 18 \text{ bar} \)
   - Motor power: \( P = 0,75 \text{ kW} \)
   - Voltage: \( V = 400 \text{ V AC, 50 Hz} \)

   Manufacturer: FOGTEC Brandschutz

<table>
<thead>
<tr>
<th>No.</th>
<th>Specification of Services</th>
<th>Quantity Q</th>
<th>Unit Price in EUR</th>
<th>Total in EUR</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td><strong>FIRE FIGHTING SYSTEM</strong></td>
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<tr>
<td>1.10.</td>
<td><strong>High-Pressure Pump Unit</strong></td>
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<td>1.10.</td>
<td>consisting of:</td>
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<tr>
<td></td>
<td>- Triplex high-pressure plunger pump type FTSPU with directly flange-mounted electric motor</td>
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<td></td>
<td>- Strainer, 100 µm</td>
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<td></td>
<td>- Start-up solenoid valve 230 V AC, housing SS</td>
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<td></td>
<td>- Safety valve, set to PN XXX bar + 15 %</td>
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<td></td>
<td>Technical Data High-Pressure Plunger Pump</td>
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<td></td>
<td>- Flow rate: ( Q = X \times 120 \text{ l/min} )</td>
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<td></td>
<td>- Pressure: ( p = 120 \text{ bar} )</td>
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<td></td>
<td>- Motor power: ( P = X \times 30 \text{ kW} )</td>
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<td></td>
<td>- Voltage: ( V = 3 \sim 400 \text{ V AC, 50 Hz} )</td>
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<td></td>
<td>( X ) basic units mounted on frames.</td>
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<td></td>
<td>Pressure manifold for pump unit</td>
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<td></td>
<td>- Non-return valve</td>
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<td></td>
<td>- Pressure gauge 0 to 250 bar</td>
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<td></td>
<td>- 2 pressure sensors</td>
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<td></td>
<td>- Overflow valve</td>
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<td>- Test valve</td>
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<td></td>
<td>- System ball valve</td>
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<td>- System internal hoses and connecting elements</td>
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<td></td>
<td>The excess water released at the overflow valve must be discharged into the on-site drain.</td>
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<td></td>
<td><strong>Jockey pump</strong></td>
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<td></td>
<td>consisting of:</td>
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<td></td>
<td>- Rotary vane pump with flange-mounted el. motor</td>
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<td>- Pressure buffer vessel</td>
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<td></td>
<td>- Non-return valve</td>
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<td></td>
<td>- Strainer 100 µm</td>
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<td></td>
<td>- Pressure gauge 0 to 25 bar</td>
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<td></td>
<td>Technical Data Rotary Vane Pump</td>
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<td></td>
<td>- Flow rate: ( Q = 1,00 \text{ l/min} )</td>
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<td>- Pressure: ( p = 18 \text{ bar} )</td>
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<td></td>
<td>- Motor power: ( P = 0,75 \text{ kW} )</td>
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<td>- Voltage: ( V = 400 \text{ V AC, 50 Hz} )</td>
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<td>Manufacturer: FOGTEC Brandschutz</td>
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<tr>
<td></td>
<td>1,0 pce</td>
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<tr>
<td>No.</td>
<td>Specification of Services</td>
<td>Quantity Q</td>
<td>Unit Price in EUR</td>
<td>Total in EUR</td>
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<tr>
<td>1.20.</td>
<td><strong>Compressor Unit,</strong> wall mounted consisting of:</td>
<td>1,0 pce</td>
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<td></td>
<td>- Piston compressor</td>
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<td></td>
<td>- Pressure buffer vessel</td>
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<td></td>
<td>- Pressure sensor 0 to 10 bar</td>
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<td>- Air filter with water separator</td>
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<td></td>
<td>- Pressure reducer 10/6 bar</td>
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<td><strong>Technical Data</strong></td>
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<td></td>
<td>- Flow rate: $Q = 55 \text{ l/min}$</td>
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<td>- Pressure: $p = 10 \text{ bar}$</td>
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<td>- Motor power: $P = 1,2 \text{ kW}$</td>
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<td>- Voltage: $V = 3 \sim 400 \text{ V AC, 50 Hz}$</td>
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<td></td>
<td><strong>Manufacturer:</strong> FOGTEC Brandschutz</td>
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<tr>
<td>1.30.</td>
<td><strong>Break Tank Unit X.XXX ltr</strong> consisting of:</td>
<td>1,0 pce</td>
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<td></td>
<td>- 1 PE tank, colour black</td>
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<td></td>
<td>- Tank frame made of galvanized carbon steel</td>
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<td>- Overflow via rectangular opening in the side wall of the tank including closure flap Note: An overflow funnel can be connected to the water drain on request</td>
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<td></td>
<td>- Main filter, 100 µm</td>
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<td></td>
<td>- 1 solenoid valve 230 V AC for tank refilling with manual emergency override</td>
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<td></td>
<td>- 1 Pressure sensor for tank level measuring</td>
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<td></td>
<td>- Level gauge for optical filling level indication</td>
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<td></td>
<td>- Suction line with shut-off valve and drainage valve</td>
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<td></td>
<td>An appropriate floor drain supplied by the customer, as well as ventilation to the tank installation room is required.</td>
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<td></td>
<td>- Frost protection (&gt; 4 °C) provided by the customer</td>
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<td></td>
<td>- Double check-valve provided by the customer</td>
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<td></td>
<td><strong>Manufacturer:</strong> FOGTEC Brandschutz</td>
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</tbody>
</table>
### Pump Control Cabinet

consisting of:
- Cabinet housing and door
  - IP 54 protection rating
  - colour RAL 7035 powder coated
- 1 TFT Display (7”)

Display and control elements:
- Start / stop switches
  - for each HP and Jockey pump
  - illuminated for running indication
- Emergency start pushbutton for HP pumps
- Stop pushbutton for HP pumps
- Reset pushbutton
- Ampere meter for each HP pump
- Lamp test via display
- Fault indication via display for:
  - each HP and Jockey pump
  - compressor (if existing)
  - tank level
  - pressure sensors
  - power supply 400 V AC
  - power supply 24 V DC

Interfaces:
- 1 potential-free changeover contact 230 V AC / 5 A for general fault message
- 1 potential-free changeover contact 230 V AC / 5 A for running message of HP pumps
- 1 potential-free changeover contact as starting signal for HP pumps from central fire control panel

Power supply:
- 3 ~ 400 V AC / 50 Hz (L1/L2/L3/N/PE)
- The power supply cable must be installed in accordance with CEN/TS 14972.

Manufacturer: FOGTEC Brandschutz

<table>
<thead>
<tr>
<th>No.</th>
<th>Specification of Services</th>
<th>Quantity Q</th>
<th>Unit Price in EUR</th>
<th>Total in EUR</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.40</td>
<td><strong>Pump Control Cabinet</strong></td>
<td>1.0 pce</td>
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<tr>
<td>No.</td>
<td>Specification of Services</td>
<td>Quantity</td>
<td>Unit Price in EUR</td>
<td>Total in EUR</td>
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<tr>
<td>1.50</td>
<td><strong>Wiring within the Pump Room</strong>&lt;br&gt;consisting of:&lt;br&gt;- Cables and wiring required by the system&lt;br&gt;- Cabling between control cabinet and pump/tank unit&lt;br&gt;- Connection of the cables and wires&lt;br&gt;- Functional test between the control cabinet and the various sensors and control components such as the pressure sensor, high pressure water mist pumps, jockey pump, compressor etc.&lt;br&gt;- Connection and functional test of the power supply provided by the customer, as well as the signal and control outputs of the interfaces with the fire alarm system</td>
<td>lump sum</td>
<td></td>
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<tr>
<td>1.60</td>
<td><strong>Shut-off ball valve DN XX</strong>&lt;br&gt;Including:&lt;br&gt;- Protection against unauthorized use by locking device&lt;br&gt;- Material stainless steel&lt;br&gt;- PN 150</td>
<td>x pcs</td>
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<tr>
<td>1.70</td>
<td><strong>Reserve water mist nozzle cabinet</strong>&lt;br&gt;realized as a wall cabinet made of steel, RAL 3000, for replacement nozzles and the maintenance manual equipped with:&lt;br&gt;- X replacement nozzles&lt;br&gt;- 1 hook spanner&lt;br&gt;- 1 maintenance and report book</td>
<td>lump sum</td>
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</tbody>
</table>

Note:<br>All of the installed nozzle types must be included.<br>The number of the respective spare nozzles depends on the actual quantities installed.<br>- Up to 50 nozzles – at least 3 spare nozzles<br>- Up to 300 nozzles – at least 6 spare nozzles<br>- Up to 1000 nozzles – at least 12 spare nozzles<br>- Over 1000 nozzles – at least 24 spare nozzles

Manufacturer: FOGTEC Brandschutz

Total item 1
2. **MAIN WATER SUPPLY PIPE**

Specification of high pressure pipelines

- High pressure pipes made of stainless steel
- Welded stainless steel pipes according to EN 10217-7 TC1, material quality at least AISI 316, annealed (W1R/W2R), dimensions and tolerances according to EN 1127 D4/T3.
- Pipe joints with compression connections, type “Walterscheid Walform Plus”, “Fipe”, “Schwer”, “PH”, “Nied”, or FOGTEC using forming machines and assembly techniques/tools approved by the manufacturer with test certificate of a recognised expert organisation
- Including fittings and connecting pieces, as well as clamps

### 2.10. Main supply line pipe XX,0 x X,0

- Design according to above specification

### 2.20. Pneumatic control line pipe XX,0 x X,0

- Design according to above specification

### 2.30. Flushing of pipework

- Particle-free flushing of the pipework of the water mist system
- Installation of the flushing devices, including connection and securing of waste water hoses, as well as re-sealing of the pipelines after the flushing process

### 2.40. Pressure test of pipework

- Test pressure 1,5 times the operating pressure
- Test duration at least 2 hours
- According to CEN/TS 14972
- Including the necessary fasteners and connections, as well as their removal after the pressure test

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**Total item 2**
No. | Specification of Services | Quantity | Unit Price | Total
---|---|---|---|---
3. | **PROTECTED AREA 1** | | | |
3.10. | **Pre-action section valve G XX** for alarm and area subdivision, consisting of: | | | |
| | - 2/2 way ball valve, G XX, stainless steel complete with pneumatic drive and manual override | | | |
| | - Pilot valve 24V, 2 – 3W | | | |
| | - Micro switch for position monitoring „open/closed“ | | | |
| | - Pressure gauge 0–160 bar | | | |
| | - Pressure sensor 0–160 bar, 4–20mA | | | |
| | - Shut-off ball valve for main pipe G XX | | | |
| | - Shut-off ball valve for test connection | | | |
| | - Non-return valve | | | |
| | - Pressure gauge 0–25 bar | | | |
| | - Safety valve | | | |
| | - Shut-off low pressure valves | | | |
| | - Throttle adjustable | | | |
| | - max. pressure 140 bar | | | |
| | Including all section valve internal fittings, connecting pieces and fixings. Wiring of the section valve to a fire alarm system to be provided by the customer. | | | |
| Manufacturer: FOGTEC Brandschutz | XX pce |
3.20 | **Section pipe XX,0 x X,0** Design according to the above specification | X,X | m |
3.30 | **Section pipe XX,0 x X,0** | X,X | m |
3.40. | **Industrial Socket OT – L12** | | | |
<p>| | - Pipe connection: compression fitting with cone &amp; nut | | | |
| | - Material: stainless steel | | | |
| Manufacturer: FOGTEC Brandschutz | XX pce |</p>
<table>
<thead>
<tr>
<th>No.</th>
<th>Specification of Services</th>
<th>Quantity</th>
<th>Unit Price in EUR</th>
<th>Total in EUR</th>
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</thead>
<tbody>
<tr>
<td>3.50</td>
<td><strong>High-pressure water mist nozzle type DK X-XX-AXX°C</strong></td>
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<td></td>
<td>consisting of:</td>
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<td></td>
<td>- Nozzle body made of stainless steel with micro nozzles</td>
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<td></td>
<td>- Glass bulb cage made of stainless steel</td>
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<td></td>
<td>- Release piston and spring made of stainless steel</td>
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<td></td>
<td>- Micro nozzles made of stainless steel</td>
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<td></td>
<td>with swirling device</td>
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<td></td>
<td>- Nozzle strainer:</td>
<td>140 µm</td>
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<td></td>
<td>- Operating pressure at nozzle:</td>
<td>min. XXX bar</td>
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<td></td>
<td>- Activation:</td>
<td>via glass bulb</td>
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<td></td>
<td>- Release temperature</td>
<td>XX °C</td>
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<td></td>
<td>- Micro nozzles:</td>
<td>X pcs</td>
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<td></td>
<td>- K-factor:</td>
<td>X,XXX</td>
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<td></td>
<td>Manufacturer: FOGTEC Brandschutz</td>
<td>XX pce</td>
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<td>3.60</td>
<td><strong>Flushing connection</strong></td>
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<td></td>
<td>- Protection against unauthorized use, by locking device</td>
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<td></td>
<td>- Material stainless steel</td>
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<td>- PN 150</td>
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<td>Manufacturer: FOGTEC Brandschutz</td>
<td>XX pce</td>
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<tr>
<td>3.70</td>
<td><strong>Shut-off ball valve DN XX</strong></td>
<td></td>
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<tr>
<td></td>
<td>Including:</td>
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<tr>
<td></td>
<td>- Protection against unauthorized use by locking device</td>
<td></td>
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<td></td>
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<tr>
<td></td>
<td>- Material stainless steel</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- PN 150</td>
<td></td>
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<td>Manufacturer: FOGTEC Brandschutz</td>
<td>XX pce</td>
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<tr>
<td>3.80</td>
<td><strong>Flushing of pipework</strong></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Particle-free flushing of the pipelines of the water mist system</td>
<td></td>
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<tr>
<td></td>
<td>- Installation of the flushing devices, including connection and securing of waste water hoses, as well as re-sealing of the pipelines after the flushing process</td>
<td>lump sum</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>Manufacturer: FOGTEC Brandschutz</td>
<td>XX pce</td>
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<tr>
<td>3.90</td>
<td><strong>Pressure test of pipework with water</strong></td>
<td></td>
<td></td>
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</tr>
<tr>
<td></td>
<td>- Test pressure 1,5 times the operating pressure</td>
<td></td>
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</tr>
<tr>
<td></td>
<td>- Test duration at least 2 hours</td>
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<td></td>
<td>- According to CEN/TS 14972</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Including the necessary fasteners and connections, as well as their removal after the pressure test</td>
<td>lump sum</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>Manufacturer: FOGTEC Brandschutz</td>
<td>XX pce</td>
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**Total item 3**
<table>
<thead>
<tr>
<th>No.</th>
<th>Specification of Services</th>
<th>Quantity</th>
<th>Unit Price in EUR</th>
<th>Total in EUR</th>
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<tbody>
<tr>
<td>4.</td>
<td></td>
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</tr>
<tr>
<td>4.10.</td>
<td><strong>Commissioning</strong></td>
<td></td>
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<tr>
<td></td>
<td>- Functional test in order to demonstrate the operational readiness of the water mist system, as well as handover of the documentation</td>
<td></td>
<td></td>
<td>lump sum</td>
</tr>
<tr>
<td>4.20.</td>
<td><strong>Labelling of the entire system</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Signs of 100x50 mm</td>
<td></td>
<td></td>
<td>lump sum</td>
</tr>
<tr>
<td></td>
<td>- Including nameplate holder and fixing</td>
<td></td>
<td></td>
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<tr>
<td>4.30.</td>
<td><strong>Training</strong></td>
<td></td>
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<tr>
<td></td>
<td>- One time training of the operating staff by qualified personnel carried out during normal working hours without travel or accommodation costs</td>
<td></td>
<td></td>
<td>lump sum</td>
</tr>
<tr>
<td>4.40.</td>
<td><strong>Documentation</strong></td>
<td></td>
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<tr>
<td></td>
<td>Documentation and handover in two complete sets</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Description of the system</td>
<td></td>
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<tr>
<td></td>
<td>- Schematic overview of the protected areas</td>
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<tr>
<td></td>
<td>- As built drawings</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Hydraulic calculation of the entire pipework</td>
<td></td>
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</tr>
<tr>
<td></td>
<td>- Technical documentation, function diagrams</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>- Operating instructions</td>
<td></td>
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<tr>
<td></td>
<td>- Operation and maintenance instructions</td>
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<td></td>
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<tr>
<td></td>
<td>- Wiring and electrical diagrams</td>
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<tr>
<td></td>
<td>- Test certificates</td>
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<tr>
<td></td>
<td>- Installation certificate</td>
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<td></td>
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<tr>
<td></td>
<td>- Pressure test and flushing certificates</td>
<td></td>
<td></td>
<td>lump sum</td>
</tr>
<tr>
<td>4.50.</td>
<td><strong>Installation aids</strong></td>
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<td></td>
<td>- Provision of lifting platforms and work scaffolding</td>
<td></td>
<td></td>
<td>lump sum</td>
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<tr>
<td></td>
<td>- Height up to 7,0 m</td>
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<tr>
<td>4.60.</td>
<td><strong>Acceptance test</strong></td>
<td></td>
<td></td>
<td>lump sum</td>
</tr>
<tr>
<td></td>
<td>- Acceptance test of the fire fighting system by a fire protection expert fire suppression systems who is recognised and approved by the respective authorities, in particular for water mist systems</td>
<td></td>
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<tr>
<td></td>
<td>- Participation in the acceptance test, as well as handover of the complete set of documents for the acceptance test</td>
<td></td>
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<tr>
<td>4.80.</td>
<td><strong>System commissioning</strong></td>
<td></td>
<td></td>
<td>lump sum</td>
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<tr>
<td></td>
<td>- Commissioning of the entire system in conjunction with other services as fire alarm system</td>
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</tbody>
</table>

**Total item 4**
5. **MAINTENANCE**

Maintenance
- In accordance with the maintenance instructions for a period of 2 years
  - lump sum

<table>
<thead>
<tr>
<th>No.</th>
<th>Specification of Services</th>
<th>Quantity Q</th>
<th>Unit Price in EUR</th>
<th>Total in EUR</th>
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<tbody>
<tr>
<td>5.</td>
<td><strong>MAINTENANCE</strong></td>
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<td></td>
<td>Total item 5</td>
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<td></td>
</tr>
</tbody>
</table>
11 DATA SHEET EXAMPLES

A. Nozzle
- Automatic glass bulb-activated nozzle
- Open nozzle
- Nozzle socket (Industrial)
- Nozzle socket (T design)

B. High-Pressure Water Mist Wall Hydrant with FOGGUN
- Surface-mounted wall hydrant cabinet with FOGGUN

C. Section Valves
- Section valve for wet system
- Section valve for deluge system (solenoid valve)
- Section valve for deluge system (pneumatic drive)
- Section valve for pre-action system

D. Cylinder Systems
- 80 l master cylinder with electric activation via fire alarm system
- 6 x 80 l slave cylinder module

E. Pump System
- Pump system as wet system
- Pump system as deluge system
- Compressor for pneumatically driven section valves and pre-action systems
- Break tank 1000 l
- Control cabinet
12 CD-ROM TABLE OF CONTENTS

A. Sample Specifications
- Specifications pump system as wet system
- Specifications pump system as deluge system
- Specifications pump system as pre-action system

B. System Flow Diagrams (P&ID)
- Cylinder system with electric activation via fire alarm system
- Pump system as wet system
- Pump system as deluge system
- Pump system as pre-action system

C. CAD Component Library (Extract)
The CAD files on the CD-Rom show the currently most commonly used system components with details of the external dimensions.

**Pump Units**
- 1 x 120 l/min
- 2 x 120 l/min
- 3 x 120 l/min
- 4 x 120 l/min
- 5 x 120 l/min
- 6 x 120 l/min
- 7 x 120 l/min
- 8 x 120 l/min
- OH-1 compact pump unit
- Compressor

**Break Tanks**
- 1000 l
- 3000 l

**Control Cabinets for Pump Units**
- 1 x 120 l/min
- 2 x 120 l/min
- 3 x 120 l/min
- 4 x 120 l/min
- 5 x 120 l/min
- 6 x 120 l/min
- 7 x 120 l/min
- 8 x 120 l/min
Wall Hydrant
- Wall hydrant with FOGGUN 1 Type B
- Wall hydrant with FOGGUN 2 Type A

Cylinder Systems
- 20/7 l
- 50/20 l
- 80/50 l
- 3 x 50 l
- 4 x 50 l
- 6 x 50 l
- 7 x 50 l
- 8 x 50 l
- 10 x 50 l
- 3 x 80 l
- 4 x 80 l
- 6 x 80 l
- 7 x 80 l
- 8 x 80 l
- 10 x 80 l